## SUN2000-(50KTL-ZHM3, 50KTL-M3, 50KTL-BRM3)

## **User Manual**

**Issue** 16

**Date** 2025-03-10





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## Huawei Technologies Co., Ltd.

Address: Huawei Industrial Base

Bantian, Longgang Shenzhen 518129

People's Republic of China

Website: <a href="https://e.huawei.com">https://e.huawei.com</a>

## **About This Document**

## **Purpose**

This document describes the following inverter models (also referred to as SUN2000) in terms of the safety precautions, product introduction, installation, electrical connections, power-on and commissioning, maintenance, and technical specifications. Read this document carefully before installing and operating the inverter.

- SUN2000-50KTL-ZHM3
- SUN2000-50KTL-M3
- SUN2000-50KTL-BRM3

### **Intended Audience**

This document is intended for:

- Installers
- Users

## **Symbol Conventions**

The symbols that may be found in this document are defined as follows.

Symbol	Description	
▲ DANGER	Indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.	
<u></u> <b>MARNING</b>	Indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.	
<u> </u>	Indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.	

Symbol	Description
NOTICE	Indicates a potentially hazardous situation which, if not avoided, could result in equipment damage, data loss, performance deterioration, or unanticipated results.  NOTICE is used to address practices not related to personal injury.
☐ NOTE	Supplements the important information in the main text.  NOTE is used to address information not related to personal injury, equipment damage, and environment deterioration.

## **Change History**

Changes between document issues are cumulative. The latest document issue contains all the changes made in earlier issues.

Issue 16 (2025-03-10)

Updated A Grid Codes.

Issue 15 (2025-01-21)

Updated 2.3 Label Description.

Issue 14 (2024-12-17)

Updated A Grid Codes.

Issue 13 (2024-08-20)

Updated About This Document.

Updated 1.2 Electrical Safety.

Updated 2.1 Product Introduction.

Updated 2.3 Label Description.

Updated 3 Inverter Storage.

Updated 4.3 Determining the Installation Position.

Updated 10 Technical Specifications.

Updated E Dry Contact Scheduling.

Updated F Setting the Current Threshold for Triggering RCD Protection.

Issue 12 (2024-03-10)

Updated A Grid Codes.

#### Issue 11 (2024-02-02)

Updated 10 Technical Specifications.

#### Issue 10 (2024-01-12)

Updated **2.2 Appearance**.

Updated 3 Inverter Storage.

Updated 4.4 Moving the Inverter.

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#### Issue 09 (2023-11-20)

Updated 4.3 Determining the Installation Position.

Updated 5.1 Precautions.

Updated 5.5 Connecting DC Input Power Cables.

Updated 10 Technical Specifications.

#### Issue 08 (2023-10-17)

Updated 4.3 Determining the Installation Position.

Updated 8.3 Alarm Reference.

Added L Contact Information.

Added M Digital Power Customer Service.

#### Issue 07 (2023-09-14)

Updated 5.5 Connecting DC Input Power Cables.

#### Issue 06 (2023-08-25)

Updated 4.3 Determining the Installation Position.

Updated 8.2 Routine Maintenance.

Updated 10 Technical Specifications.

#### Issue 05 (2023-02-28)

Updated 2.1 Product Introduction.

Updated 5.2 Preparing Cables.

Updated 8.3 Alarm Reference.

Updated 10 Technical Specifications.

#### Issue 04 (2023-01-10)

Updated 1 Safety Information.

Updated 4.2 Tools.

Updated **5.2 Preparing Cables**.

Added 5.7.5 (Optional) Connecting the Rapid Shutdown Signal Cable.

Updated 7.3.1 Grid-tied Point Control.

Updated H Rapid Shutdown.

Added K Locating Insulation Resistance Faults.

#### Issue 03 (2022-08-30)

Added the SUN2000-50KTL-M3 model.

Updated 2.1 Product Introduction.

Updated 10 Technical Specifications.

Updated A Grid Codes.

Added H Rapid Shutdown.

Added I NS Protection.

#### Issue 02 (2022-08-12)

Updated **5.2 Preparing Cables**.

Updated 5.4 Connecting an AC Output Power Cable.

Updated 5.5 Connecting DC Input Power Cables.

Updated 10 Technical Specifications.

#### Issue 01 (2022-05-20)

This issue is the first official release.

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# **1** Safety Information

#### Statement

Before transporting, storing, installing, operating, using, and/or maintaining the equipment, read this document, strictly follow the instructions provided herein, and follow all the safety instructions on the equipment and in this document. In this document, "equipment" refers to the products, software, components, spare parts, and/or services related to this document; "the Company" refers to the manufacturer (producer), seller, and/or service provider of the equipment; "you" refers to the entity that transports, stores, installs, operates, uses, and/or maintains the equipment.

The Danger, Warning, Caution, and Notice statements described in this document do not cover all the safety precautions. You also need to comply with relevant international, national, or regional standards and industry practices. The Company shall not be liable for any consequences that may arise due to violations of safety requirements or safety standards concerning the design, production, and usage of the equipment.

The equipment shall be used in an environment that meets the design specifications. Otherwise, the equipment may be faulty, malfunctioning, or damaged, which is not covered under the warranty. The Company shall not be liable for any property loss, personal injury, or even death caused thereby.

Comply with applicable laws, regulations, standards, and specifications during transportation, storage, installation, operation, use, and maintenance.

Do not perform reverse engineering, decompilation, disassembly, adaptation, implantation, or other derivative operations on the equipment software. Do not study the internal implementation logic of the equipment, obtain the source code of the equipment software, violate intellectual property rights, or disclose any of the performance test results of the equipment software.

# The Company shall not be liable for any of the following circumstances or their consequences:

- The equipment is damaged due to force majeure such as earthquakes, floods, volcanic eruptions, debris flows, lightning strikes, fires, wars, armed conflicts, typhoons, hurricanes, tornadoes, and other extreme weather conditions.
- The equipment is operated beyond the conditions specified in this document.

- The equipment is installed or used in environments that do not comply with international, national, or regional standards.
- The equipment is installed or used by unqualified personnel.
- You fail to follow the operation instructions and safety precautions on the product and in the document.
- You remove or modify the product or modify the software code without authorization.
- You or a third party authorized by you cause the equipment damage during transportation.
- The equipment is damaged due to storage conditions that do not meet the requirements specified in the product document.
- You fail to prepare materials and tools that comply with local laws, regulations, and related standards.
- The equipment is damaged due to your or a third party's negligence, intentional breach, gross negligence, or improper operations, or other reasons not related to the Company.

## 1.1 Personal Safety

#### **⚠** DANGER

Ensure that power is off during installation. Do not install or remove a cable with power on. Transient contact between the core of the cable and the conductor will generate electric arcs or sparks, which may cause a fire or personal injury.

#### **DANGER**

Non-standard and improper operations on the energized equipment may cause fire, electric shocks, or explosion, resulting in property damage, personal injury, or even death.

#### **⚠** DANGER

Before operations, remove conductive objects such as watches, bracelets, bangles, rings, and necklaces to prevent electric shocks.

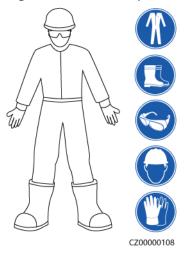
#### **DANGER**

During operations, use dedicated insulated tools to prevent electric shocks or short circuits. The dielectric withstanding voltage level must comply with local laws, regulations, standards, and specifications.

#### **♠** WARNING

During operations, wear personal protective equipment such as protective clothing, insulated shoes, goggles, safety helmets, and insulated gloves.

Figure 1-1 Personal protective equipment



#### **General Requirements**

- Do not stop protective devices. Pay attention to the warnings, cautions, and related precautionary measures in this document and on the equipment.
- If there is a likelihood of personal injury or equipment damage during operations, immediately stop, report the case to the supervisor, and take feasible protective measures.
- Do not power on the equipment before it is installed or confirmed by professionals.
- Do not touch the power supply equipment directly or with conductors such as damp objects. Before touching any conductor surface or terminal, measure the voltage at the contact point to ensure that there is no risk of electric shock.
- Do not touch operating equipment because the enclosure is hot.
- Do not touch a running fan with your hands, components, screws, tools, or boards. Otherwise, personal injury or equipment damage may occur.
- In the case of a fire, immediately leave the building or the equipment area and activate the fire alarm or call emergency services. Do not enter the affected building or equipment area under any circumstances.

#### **Personnel Requirements**

- Only professionals and trained personnel are allowed to operate the equipment.
  - Professionals: personnel who are familiar with the working principles and structure of the equipment, trained or experienced in equipment operations and are clear of the sources and degree of various potential hazards in equipment installation, operation, maintenance

- Trained personnel: personnel who are trained in technology and safety, have required experience, are aware of possible hazards on themselves in certain operations, and are able to take protective measures to minimize the hazards on themselves and other people
- Personnel who plan to install or maintain the equipment must receive adequate training, be able to correctly perform all operations, and understand all necessary safety precautions and local relevant standards.
- Only qualified professionals or trained personnel are allowed to install, operate, and maintain the equipment.
- Only qualified professionals are allowed to remove safety facilities and inspect the equipment.
- Personnel who will perform special tasks such as electrical operations, working at heights, and operations of special equipment must possess the required local qualifications.
- Only authorized professionals are allowed to replace the equipment or components (including software).
- Only personnel who need to work on the equipment are allowed to access the equipment.

## 1.2 Electrical Safety

#### **DANGER**

Before connecting cables, ensure that the equipment is intact. Otherwise, electric shocks or fire may occur.

#### **DANGER**

Non-standard and improper operations may result in fire or electric shocks.

#### DANGER

Prevent foreign matter from entering the equipment during operations. Otherwise, equipment short-circuits or damage, load power derating, power failure, or personal injury may occur.

#### **№** WARNING

For the equipment that needs to be grounded, install the ground cable first when installing the equipment and remove the ground cable last when removing the equipment.

#### **MARNING**

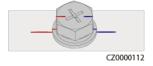
During the installation of PV strings and the inverter, the positive or negative terminals of PV strings may be short-circuited to ground if the power cables are not properly installed or routed. In this case, an AC or DC short circuit may occur and damage the inverter. The resulting device damage is not covered under any warranty.

#### **CAUTION**

Do not route cables near the air intake or exhaust vents of the equipment.

#### **General Requirements**

- Follow the procedures described in the document for installation, operation, and maintenance. Do not reconstruct or alter the equipment, add components, or change the installation sequence without permission.
- Obtain approval from the national or local electric utility company before connecting the equipment to the grid.
- Observe the power plant safety regulations, such as the operation and work ticket mechanisms.
- Install temporary fences or warning ropes and hang "No Entry" signs around the operation area to keep unauthorized personnel away from the area.
- Before installing or removing power cables, turn off the switches of the equipment and its upstream and downstream switches.
- Before performing operations on the equipment, check that all tools meet the requirements and record the tools. After the operations are complete, collect all of the tools to prevent them from being left inside the equipment.
- Before installing power cables, check that cable labels are correct and cable terminals are insulated.
- When installing the equipment, use a torque tool of a proper measurement range to tighten the screws. When using a wrench to tighten the screws, ensure that the wrench does not tilt and the torque error does not exceed 10% of the specified value.
- Ensure that bolts are tightened with a torque tool and marked in red and blue after double-check. Installation personnel mark tightened bolts in blue.
   Quality inspection personnel confirm that the bolts are tightened and then mark them in red. (The marks must cross the edges of the bolts.)



- If the equipment has multiple inputs, disconnect all the inputs and wait until the equipment is completely powered off before performing operations on the equipment.
- Before maintaining a downstream electrical or power distribution device, turn off the output switch on the power supply equipment.

- During equipment maintenance, attach "Do not switch on" labels near the
  upstream and downstream switches or circuit breakers as well as warning
  signs to prevent accidental connection. The equipment can be powered on
  only after troubleshooting is complete.
- Do not open equipment panels.
- Check equipment connections periodically, ensuring that all screws are securely tightened.
- Only qualified professionals can replace a damaged cable.
- Do not scrawl, damage, or block any labels or nameplates on the equipment. Promptly replace labels that have worn out.
- Do not use solvents such as water, alcohol, or oil to clean electrical components inside or outside of the equipment.
- The surge protection of the PV system and the building where the PV system is installed shall comply with local standards.

#### Grounding

- Ensure that the grounding impedance of the equipment complies with local electrical standards.
- Ensure that the equipment is connected permanently to the protective ground. Before operating the equipment, check its electrical connection to ensure that it is reliably grounded.
- Do not work on the equipment in the absence of a properly installed ground conductor.
- Do not damage the ground conductor.

#### **Cabling Requirements**

- When selecting, installing, and routing cables, follow local safety regulations and rules.
- When routing power cables, ensure that there is no coiling or twisting. Do not join or weld power cables. If necessary, use a longer cable.
- Ensure that all cables are properly connected and insulated, and meet specifications.
- Ensure that the slots and holes for routing cables are free from sharp edges, and that the positions where cables are routed through pipes or cable holes are equipped with cushion materials to prevent the cables from being damaged by sharp edges or burrs.
- Ensure that cables of the same type are bound together neatly and straight and that the cable sheath is intact. When routing cables of different types, ensure that they are away from each other without entanglement and overlapping.
- Secure buried cables using cable supports and cable clips. Ensure that the cables in the backfill area are in close contact with the ground to prevent cable deformation or damage during backfilling.
- If the external conditions (such as the cable layout or ambient temperature)
  change, verify the cable usage in accordance with the IEC-60364-5-52 or local
  laws and regulations. For example, check that the current-carrying capacity
  meets requirements.

 When routing cables, reserve at least 30 mm clearance between the cables and heat-generating components or areas. This prevents deterioration or damage to the cable insulation layer.

## 1.3 Environment Requirements

#### **A** DANGER

Do not expose the equipment to flammable or explosive gas or smoke. Do not perform any operation on the equipment in such environments.

#### **DANGER**

Do not store any flammable or explosive materials in the equipment area.

#### **A** DANGER

Do not place the equipment near heat sources or fire sources, such as smoke, candles, heaters, or other heating devices. Overheat may damage the equipment or cause a fire.

#### **MARNING**

Install the equipment in an area far away from liquids. Do not install it under areas prone to condensation, such as under water pipes and air exhaust vents, or areas prone to water leakage, such as air conditioner vents, ventilation vents, or feeder windows of the equipment room. Ensure that no liquid enters the equipment to prevent faults or short circuits.

#### **MARNING**

To prevent damage or fire due to high temperature, ensure that the ventilation vents or heat dissipation systems are not obstructed or covered by other objects while the equipment is running.

#### **General Requirements**

- Store the equipment according to the storage requirements. Equipment damage caused by unqualified storage conditions is not covered under the warranty.
- Keep the installation and operating environments of the equipment within the allowed ranges. Otherwise, its performance and safety will be compromised.

- The operating temperature range provided in the equipment's technical specifications refers to the ambient temperatures in equipment's installation environment.
- Do not install, use, or operate outdoor equipment and cables (including but not limited to moving equipment, operating equipment and cables, inserting connectors to or removing connectors from signal ports connected to outdoor facilities, working at heights, performing outdoor installation, and opening doors) in harsh weather conditions such as lightning, rain, snow, and level 6 or stronger wind.
- Do not install the equipment in an environment with dust, smoke, volatile or corrosive gases, infrared and other radiations, organic solvents, or salty air.
- Do not install the equipment in an environment with conductive metal or magnetic dust.
- Do not install the equipment in an area conducive to the growth of microorganisms such as fungus or mildew.
- Do not install the equipment in an area with strong vibration, noise, or electromagnetic interference.
- Ensure that the site complies with local laws, regulations, and related standards.
- Ensure that the ground in the installation environment is solid, free from spongy or soft soil, and not prone to subsidence. The site must not be located in a low-lying land prone to water or snow accumulation, and the horizontal level of the site must be above the highest water level of that area in history.
- Do not install the equipment in a position that may be submerged in water.
- If the equipment is installed in a place with abundant vegetation, in addition to routine weeding, harden the ground underneath the equipment using cement or gravel (the area shall be greater than or equal to 3 m x 2.5 m).
- Do not install the equipment outdoors in salt-affected areas because it may be corroded. A salt-affected area refers to the region within 500 m of the coast or prone to sea breeze. Regions prone to sea breeze vary with weather conditions (such as typhoons and monsoons) or terrains (such as dams and hills).
- Before installation, operation, and maintenance, clean up any water, ice, snow, or other foreign objects on the top of the equipment.
- When installing the equipment, ensure that the installation surface is solid enough to bear the weight of the equipment.
- After installing the equipment, remove the packing materials such as cartons, foam, plastics, and cable ties from the equipment area.

## 1.4 Mechanical Safety

### **MARNING**

Ensure that all necessary tools are ready and inspected by a professional organization. Do not use tools that have signs of scratches or fail to pass the inspection or whose inspection validity period has expired. Ensure that the tools are secure and not overloaded.

#### **MARNING**

Do not drill holes into the equipment. Doing so may affect the sealing performance and electromagnetic containment of the equipment and damage components or cables inside. Metal shavings from drilling may short-circuit boards inside the equipment.

#### **General Requirements**

- Repaint any paint scratches caused during equipment transportation or installation in a timely manner. Equipment with scratches must not be exposed for an extended period of time.
- Do not perform operations such as arc welding and cutting on the equipment without evaluation by the Company.
- Do not install other devices on the top of the equipment without evaluation by the Company.
- When performing operations over the top of the equipment, take measures to protect the equipment against damage.
- Use correct tools and operate them in the correct way.

#### **Moving Heavy Objects**

Be cautious to prevent injury when moving heavy objects.



< 18 kg (< 40 lbs)



18-32 kg (40-70 lbs)



32-55 kg (70-121 lbs)



55-68 kg (121-150 lbs)



> 68 kg (> 150 lbs) cz0000110

- If multiple persons need to move a heavy object together, determine the manpower and work division with consideration of height and other conditions to ensure that the weight is equally distributed.
- If two persons or more move a heavy object together, ensure that the object is lifted and landed simultaneously and moved at a uniform pace under the supervision of one person.
- Wear personal protective gears such as protective gloves and shoes when manually moving the equipment.
- To move an object by hand, approach to the object, squat down, and then lift the object gently and stably by the force of the legs instead of your back. Do not lift it suddenly or turn your body around.
- Do not quickly lift a heavy object above your waist. Place the object on a workbench that is half-waist high or any other appropriate place, adjust the positions of your palms, and then lift it.
- Move a heavy object stably with balanced force at an even and low speed. Put
  down the object stably and slowly to prevent any collision or drop from
  scratching the surface of the equipment or damaging the components and
  cables.

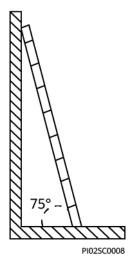
- When moving a heavy object, be aware of the workbench, slope, staircase, and slippery places. When moving a heavy object through a door, ensure that the door is wide enough to move the object and avoid bumping or injury.
- When transferring a heavy object, move your feet instead of turning your waist around. When lifting and transferring a heavy object, ensure that your feet point to the target direction of movement.
- When transporting the equipment using a pallet truck or forklift, ensure that
  the tynes are properly positioned so that the equipment does not topple.
   Before moving the equipment, secure it to the pallet truck or forklift using
  ropes. When moving the equipment, assign dedicated personnel to take care
  of it.
- Choose sea, roads in good conditions, or airplanes for transportation. Do not transport the equipment by railway. Avoid tilt or jolt during transportation.

#### **Using Ladders**

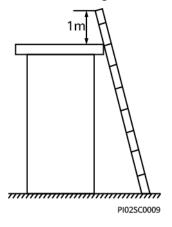
- Use wooden or insulated ladders when you need to perform live-line working at heights.
- Platform ladders with protective rails are preferred. Single ladders are not recommended.
- Before using a ladder, check that it is intact and confirm its load bearing capacity. Do not overload it.
- Ensure that the ladder is securely positioned and held firm.



- When climbing up the ladder, keep your body stable and your center of gravity between the side rails, and do not overreach to the sides.
- When a step ladder is used, ensure that the pull ropes are secured.
- If a single ladder is used, the recommended angle for the ladder against the floor is 75 degrees, as shown in the following figure. A square can be used to measure the angle.

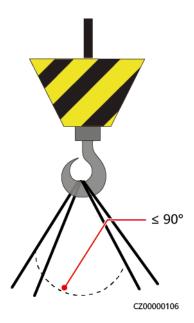


- If a single ladder is used, ensure that the wider end of the ladder is at the bottom, and take protective measures to prevent the ladder from sliding.
- If a single ladder is used, do not climb higher than the fourth rung of the ladder from the top.
- If you use a single ladder to climb up to a platform, ensure that the ladder is at least 1 m higher than the platform.



### Hoisting

- Only trained and qualified personnel are allowed to perform hoisting operations.
- Install temporary warning signs or fences to isolate the hoisting area.
- Ensure that the foundation where hoisting is performed on meets the load-bearing requirements.
- Before hoisting objects, ensure that hoisting tools are firmly secured onto a fixed object or wall that meets the load-bearing requirements.
- During hoisting, do not stand or walk under the crane or the hoisted objects.
- Do not drag steel ropes and hoisting tools or bump the hoisted objects against hard objects during hoisting.
- Ensure that the angle between two hoisting ropes is no more than 90 degrees, as shown in the following figure.



## **Drilling Holes**

- Obtain consent from the customer and contractor before drilling holes.
- Wear protective equipment such as safety goggles and protective gloves when drilling holes.
- To avoid short circuits or other risks, do not drill holes into buried pipes or cables.
- When drilling holes, protect the equipment from shavings. After drilling, clean up any shavings.

# 2 Overview

## 2.1 Product Introduction

#### **Function**

The SUN2000 is a three-phase grid-tied PV string inverter that converts the DC power generated by PV strings into AC power and feeds the power into the power grid.

#### Model

This document involves the following product models:

- SUN2000-50KTL-ZHM3
- SUN2000-50KTL-M3
- SUN2000-50KTL-BRM3

Figure 2-1 Model number

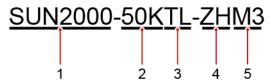


Table 2-1 Model description

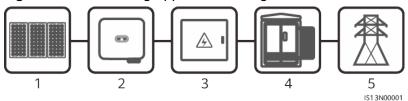
No.	Meaning	Description
1	Product family identifier	SUN2000: grid-tied solar inverter
2	Power level identifier	50K: The rated power is 50 kW.

No.	Meaning	Description
3	Topology identifier	TL: transformerless
4	Region identifier	ZH: Chinese mainland BR: Brazil
5	Product series identifier	M3: product series with an input voltage level of 1100 V DC

## **Networking Application**

The SUN2000 applies to grid-tied systems for commercial and industrial (C&I) rooftop projects and small-sized ground-mounted plants. The system consists of PV strings, grid-tied inverters, AC switches, and power distribution units (PDUs).

Figure 2-2 Networking application – single inverter scenario



- (1) PV string
- (2) SUN2000
- (3) AC PDU

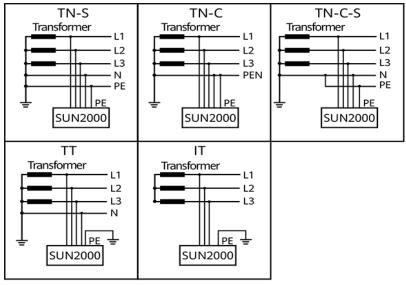
- (4) Isolation transformer
- (5) Power grid

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#### **Supported Earthing Systems**

The SUN2000 supports the TN-S, TN-C, TN-C-S, TT, and IT earthing systems.

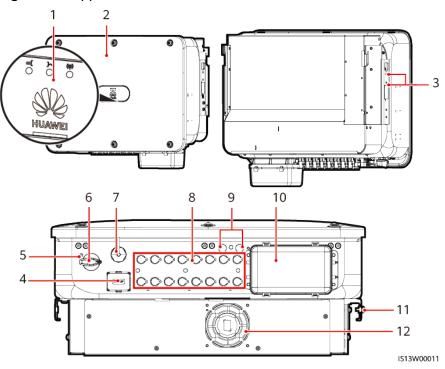
Figure 2-3 Earthing systems



IS01S10001

## 2.2 Appearance

Figure 2-4 Appearance



- (1) LED indicators
- (3) Screw holes for fixing the sunshade
- (5) Hole for the DC switch locking screw
- (7) Smart Dongle port (4G/WLAN-FE)
- (9) Ventilation valves
- (11) Ground point

- (2) Front panel
- (4) Communications port (COM)
- (6) DC switch (DC SWITCH)
- (8) DC input terminals (PV1-PV8)
- (10) AC output ports
- (12) Fan

# 2.3 Label Description

Symbol	Name	Meaning
Danger High Voltage! 高压危险!  Start maintaining the INVERTER at least 5 minutes after the INVERTER disconnects from all external power supplies.  这更属为外部所有电源新开后,需要特殊少多分钟,才可以	Delayed discharge	<ul> <li>High voltage exists after the inverter is powered on. Only qualified and trained electrical technicians are allowed to perform operations on the inverter.</li> <li>Residual voltage exists after the inverter is powered off. It takes 5 minutes for the inverter to discharge to the safe voltage.</li> </ul>
Warning: High Temperaturel高溫急體 Never touch the enclosure of an operating INVERTER. 这变器工作时严禁触接外壳。	High temperature hazard	Do not touch the inverter when it is running because its enclosure is hot.
Danger Blechroal Hezard 有电危效! Only certified professionals are allowed to install and operate the INVERTER. Q 有资源的专业人员工可进行 逆变端的安装和操作。 High touch current, earth connection essential before connecting supply. 大接触电流!接通电源前须先接地。	Electric shock warning	<ul> <li>High voltage exists after the inverter is powered on. Only qualified and trained electrical technicians are allowed to perform operations on the inverter.</li> <li>High touch current exists after the inverter is powered on. Before powering on the inverter, ensure that the inverter is properly grounded.</li> </ul>

Symbol	Name	Meaning
ACAUTION Read instructions carefully before performing any operation on the INVEXTER. INVESTER OF THE REAL PROPERTY OF THE REAL PROPER	Refer to documentation	Reminds operators to refer to the documentation provided with the device. Losses caused by operations that do not comply with the requirements of site selection, storage, or mounting specified in the user manual are not covered under the warranty.
	Protective earthing	Indicates the position for connecting the protective earthing (PE) cable.
Do not disconnect under load! 禁止带负荷断开连接!	Operation warning	Do not remove the DC input connector or AC output connector with power on.
32-55 kg (70-121 lbs)	Device weight	The inverter is heavy and needs to be carried by three persons.
Do not touch the handles within 10 minutes after the inverter is shut down!  Não toque pelo menos 10 minutos após o inversor ser desligado!	Inverter handle burn warning	Do not touch the handle within 10 minutes after the inverter shuts down.
关机10分钟后才能触碰!		

Symbol			Name	Meaning
灭 Off  灭 Off 红色快闪 Blinking red all short intervals N/A 红色常亮 Steady red	家巴度内 Blinking green at long intervals 绿色慢の N/A 红色快闪 Blinking green at long intervals のff N/A 红色快闪 Blinking red at short intervals 红色常亮 Steady red は stort intervals at short intervals at short intervals at long intervals	描示定义 Meaning 并网 Exporting power to the power grid 直流上电且交流未上电 互流上电(未并网) DC on and AC off DC on and AC on (no power to the power grid) 直流上电 且交流 上电(未并网) DC off and AC on 直流未上电 且交流 上电 DC off and AC off 直流不止电 是交流 位置	Indicators	Indicates the inverter operating information.
	(1P)PNITEM:XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX		Inverter SN	Indicates the inverter serial number.
WLAN SSID: SUN2000-XXXXXXXXXX Password:XXXXXXXX			QR code for inverter WiFi connection	Scan the QR code to connect to the Huawei inverter WiFi.

## 2.4 Working Principles

## 2.4.1 Circuit Diagram

The SUN2000 receives inputs from eight PV strings. Then the inputs are grouped into four MPPT circuits inside the SUN2000, with each MPPT circuit tracking the maximum power point of two PV strings. The DC power is then converted into single-phase AC power through an inverter circuit. Surge protection is supported on both the DC and AC sides.

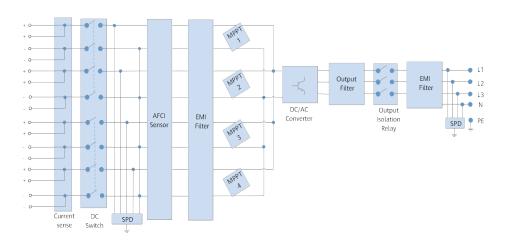


Figure 2-5 Schematic diagram

## 2.4.2 Working Modes

The SUN2000 can work in Standby, Operating, or Shutdown mode.

Operating mode Shutdown Sufficient power command or fault from PV string/ Insufficient power detected. and no fault from PV string is detected. or DC switch is turned off. Standby Shutdown Shutdown mode mode command or fault detected. Startup command or fault rectified.

Figure 2-6 Working modes

IS07S00001

Table 2-2 Working mode description

Working Mode	Description
Standby	The SUN2000 enters Standby mode when the external environment does not meet the operating requirements. In Standby mode:
	The SUN2000 continuously performs status check and enters the Operating mode once the operating requirements are met.
	The SUN2000 enters Shutdown mode after detecting a shutdown command or a fault after startup.
Operating	In Operating mode:
	The SUN2000 converts DC power from PV strings into AC power and feeds the power to the power grid.
	The SUN2000 tracks the maximum power point to maximize the PV string output.
	If the SUN2000 detects a fault or a shutdown command, it enters the Shutdown mode.
	The SUN2000 enters Standby mode after detecting that the PV string output power is not suitable for connecting to the power grid for generating power.
Shutdown	In Standby or Operating mode, the SUN2000 enters Shutdown mode after detecting a fault or shutdown command.
	In Shutdown mode, the SUN2000 enters Standby mode after detecting a startup command or that the fault is rectified.

# 3 Inverter Storage

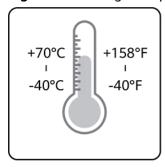
#### NOTICE

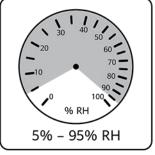
- Store devices according to the storage requirements. Device damage caused by unqualified storage conditions is not covered under the warranty.
- Do not store the devices without outer packaging.

The following requirements shall be met if inverters are not put into use immediately:

- Do not remove the outer packaging. Check the packaging regularly (recommended: once every three months). Replace any packaging that is damaged during storage.
- If an inverter is unpacked but will not be used immediately, put it back to the original packaging with the desiccant, and seal it with tape.
- Inverters must be stored in a clean and dry environment with appropriate temperature and humidity. The air must not contain corrosive or flammable gases.

Figure 3-1 Storage temperature and humidity

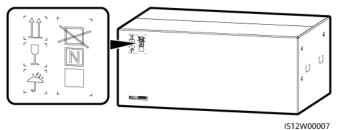




IS07W00011

- When temporarily storing inverters outdoors, do not stack them on a pallet. Take rainproof measures such as using tarpaulins to protect inverters from rain and water.
- Do not tilt a packing case or place it upside down.
- To avoid personal injury or device damage, stack inverters with caution to prevent them from falling over.

**Figure 3-2** Maximum number of stacking layers (In the figure, N indicates the maximum number of stacking layers.)



- Do not store inverters for more than two years. If inverters have been stored for two years or longer, they must be checked and tested by professionals before being put into use.
- If an inverter has not been running for six months or longer after being mounted, it may have failed and must be checked and tested by professionals before being put into operation.

**4** Installation

## 4.1 Checking Before Installation

#### **Outer Packing Materials**

Before unpacking the inverter, check the outer packing materials for damage, such as holes and cracks, and check the inverter model. If any damage is found or the inverter model is not what you requested, do not unpack the package and contact your supplier as soon as possible.

#### □ NOTE

You are advised to remove the packing materials within 24 hours before installing the inverter.

#### **Package Contents**

#### **NOTICE**

• After placing the equipment in the installation position, unpack it with care to prevent scratches. Keep the equipment stable during unpacking.

After unpacking the inverter, check that the contents are intact and complete. If any damage is found or any component is missing, contact your supplier.

#### ■ NOTE

For details about the number of contents, see the *Packing List* in the packing case.

## 4.2 Tools

Categ ory	Tools and Instruments			
Install ation	A			
	Insulated torque socket wrench (including an extension bar)	Insulated torque socket wrench (including an extended socket)	Phillips insulated torque screwdriver	
	Hammer drill	Hammer drill bit	Rubber mallet	
	Utility knife	Marker	Open-end wrench H4TW0001 (Amphenol)	
	Cable cutter	Wire stripper	Diagonal pliers	
			2°	
	Hydraulic pliers	Heat gun	Crimping tool H4TC0003 (Amphenol)	

Categ ory	Tools and Instruments		
	Steel measuring tape	Level	Multimeter
	Cable tie	Heat shrink tubing	Vacuum cleaner
Person al protec tive equip ment		C. L.	
(PPE)	Goggles	Protective shoes	Dust mask
	and a second		-
	Protective gloves	Insulated gloves	

## 4.3 Determining the Installation Position

#### **Installation Environment Requirements**

- Keep the inverter out of reach of children.
- The inverter is protected to IP66 and can be installed indoors or outdoors.
- Do not install the inverter in working or living areas to avoid personal injury or property loss caused by accidental contact by non-professionals or other reasons during device operation.
- Do not install the inverter in noise-sensitive areas (such as residential areas, office areas, and schools) to avoid complaints. If the preceding areas are unavoidable, the distance between the installation position and noise-sensitive areas must be greater than 40 m. Alternatively, use other low-noise models.

- If the device is installed in public places (such as parking lots, stations, and factories) other than working and living areas, install a protective net outside the device and set up a safety warning sign to isolate the device. This is to avoid personal injury or property loss caused by accidental contact by non-professionals or other reasons during device operation.
- If the equipment is installed in a place with abundant vegetation, in addition to routine weeding, harden the ground underneath the equipment using cement or gravel (the area shall be greater than or equal to 3 m x 2.5 m).
- Do not install the equipment in an area with strong vibration, noise, or electromagnetic interference. The equipment shall be installed in an environment with a magnetic field strength less than 4 Gauss. If the magnetic field strength is greater than or equal to 4 Gauss, the equipment may fail to work properly. If the magnetic field strength is high, for example, in a smeltery, you are advised to use a gauss meter to measure the magnetic field strength of the equipment installation position when the smelting equipment is running normally.
- Do not install the inverter in areas containing flammable materials (such as sulfur, phosphorus, liquefied petroleum gas, marsh gas, flour, and cotton) to avoid personal injury or property loss caused by fire or other reasons.
- Do not install the inverter in areas containing explosives (such as blasting agents, display shells, fireworks, and firecrackers) to avoid personal injury or property loss caused by explosion or other reasons.
- Do not install the inverter in areas with corrosive substances (such as sulfuric acid, hydrochloric acid, nitric acid, hydrogen sulfide, and chlorine) to avoid inverter failure caused by corrosion, which is not covered under the warranty.
- Do not install the inverter where its enclosure and heat sink are easily accessible, because the voltage is high and these parts are hot during operation.
- The inverter provides self-protection in high-temperature environments. Its energy yield may decrease as the ambient temperature increases. Ensure that the following installation requirements are met:
  - Install the inverter in a well-ventilated environment to ensure good heat dissipation.
  - If the inverter is installed in an enclosed environment, the heat dissipation equipment or ventilation equipment shall be installed. The indoor ambient temperature must not be higher than the outdoor ambient temperature.
  - You are advised to install the device in a sheltered place or install an awning over it to avoid direct sunlight.
  - Reserve sufficient clearance around the inverter for installation and heat dissipation.
- The inverter will become corroded if installed in areas exposed to salt. Before installing the inverter outdoors in such areas, consult with the Company. A salt-affected area refers to the region within 500 m of the coast or prone to sea breeze. Regions prone to sea breeze vary with weather conditions (such as typhoons and monsoons) or terrains (such as dams and hills).

#### ■ NOTE

The inverter shall be physically separated from residential environments or radio receivers by distance greater than 30 m.



The SUN2000-50KTL-BRM3 shall be installed in compliance with the technical standards for PV electrical installation (NBR 16690) and the technical standards for PV system fire risk management (IEC 63226).

#### **Mounting Structure Requirements**

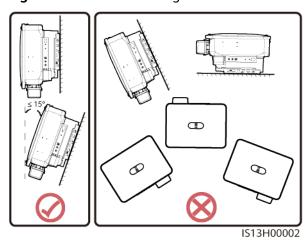
- The mounting structure for the inverter must be fireproof. Do not install the inverter on flammable building materials to avoid personal injury or property loss caused by fire or other reasons.
- Ensure that the installation surface is solid enough to bear the weight of the inverter to avoid personal injury or property loss caused by the collapse of the mounting structure or other reasons.
- In residential areas, do not install the inverter on plaster board walls or walls made of similar materials with a weak sound insulation performance because the noise generated by the inverter may interfere with residents.

#### **Installation Angle Requirements**

The inverter can be wall-mounted or support-mounted. The installation angle requirements are as follows:

- Install the inverter vertically or at a maximum back tilt of 15 degrees to facilitate heat dissipation.
- Do not install the inverter at forward tilted, excessive backward tilted, side tilted, horizontal, or upside down positions.

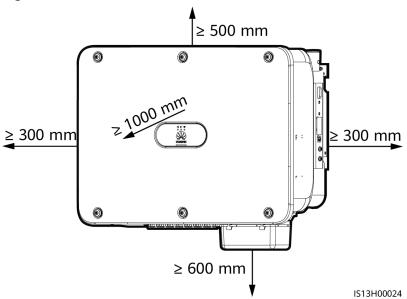
Figure 4-1 Installation angle



#### **Installation Clearance Requirements**

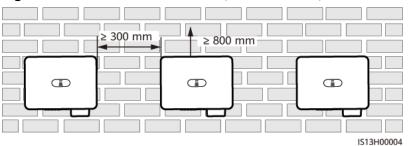
 Reserve enough clearances around the inverter to ensure sufficient space for installation and heat dissipation.

Figure 4-2 Clearances



• If multiple inverters need to be installed, horizontal installation, stacked installation on supports, and back-to-back staggered installation on supports are recommended. Triangle installation, stacked installation on a wall, and back-to-back installation on supports for multiple inverters are not recommended.

Figure 4-3 Horizontal installation (recommended)



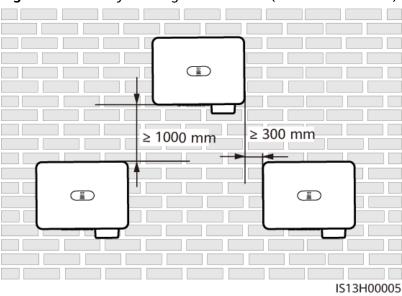
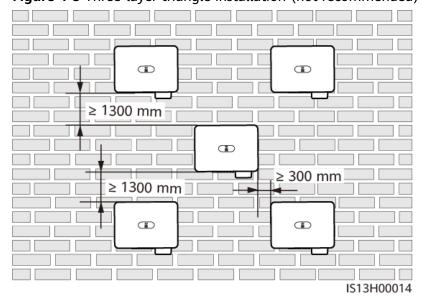


Figure 4-4 Two-layer triangle installation (not recommended)

Figure 4-5 Three-layer triangle installation (not recommended)



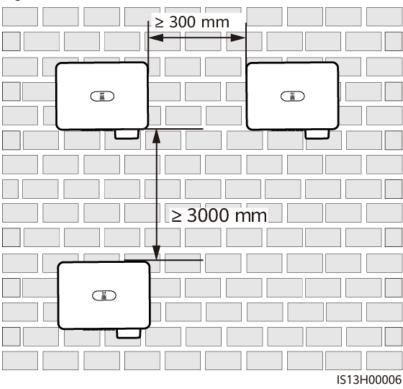
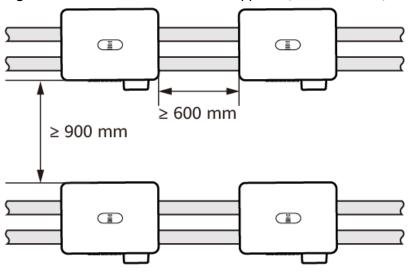


Figure 4-6 Stacked installation on a wall (not recommended)

Figure 4-7 Stacked installation on supports (recommended)



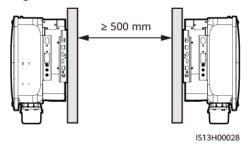
#### **MOTE**

If stacked installation on supports is adopted, the clearance between the rear of devices and the wall must be at least 500 mm. If the clearance is less than 500 mm, refer to the clearance requirements shown in **Figure 4-6**.

640 mm ≥ 30 mm

Figure 4-8 Back-to-back staggered installation on a support (recommended)

Figure 4-9 Back-to-back installation on supports (not recommended)



#### □ NOTE

- If back-to-back installation on supports is adopted, the clearance between devices shall be at least 500 mm provided that ventilation is ensured between supports.
- The installation figures are for reference only and are irrelevant to the inverter cascading scenario.

### 4.4 Moving the Inverter

#### **Procedure**

**Step 1** Lift the inverter out of the packing case and move it to the installation position.



- Move the inverter with care to prevent device damage and personal injury.
- The connectors and terminals at the bottom of the inverter must not bear any weight. Ensure that they do not come into direct contact with the ground or other supports.
- When you need to temporally place the inverter on the ground, place foam or cardboard under the inverter to prevent damage to its enclosure.

IS13H00025

Figure 4-10 Moving the inverter

----End

# 4.5 Installing the Mounting Bracket

#### **Installation Precautions**

Before installing the mounting bracket, remove the torx key and keep it for later use.

Figure 4-11 Position for binding the torx key



(1) Torx key

Figure 4-12 shows the dimensions of mounting holes for the inverter.

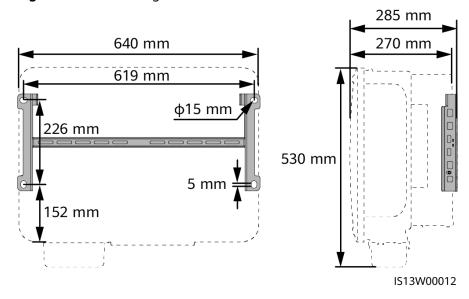


Figure 4-12 Mounting bracket dimensions

### 4.5.1 Support Mounting

#### **Procedure**

**Step 1** Secure the mounting bracket.

Φ14 mm

M12

C

45 N·m

Figure 4-13 Securing the mounting bracket

#### **MOTE**

You are advised to apply anti-rust paint on the hole positions for protection.

----End

### 4.5.2 Wall Mounting

#### **Prerequisites**

You have prepared expansion bolts. M12x60 stainless steel expansion bolts are recommended.

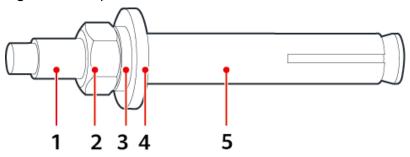
#### **Procedure**

- **Step 1** Determine the hole positions and mark them using a marker.
- **Step 2** Secure the mounting bracket.

#### **⚠** DANGER

Avoid drilling holes into the water pipes or power cables buried in the wall.

Figure 4-14 Expansion bolt structure



IS05W00018

(1) Bolt

(2) Nut

(3) Spring washer

- (4) Flat washer
- (5) Expansion sleeve

#### NOTICE

- To prevent dust inhalation or contact with eyes, wear safety goggles and a dust mask when drilling holes.
- Use a vacuum cleaner to clean up dust in and around the holes, and measure the spacing. If the holes are inaccurately positioned, drill the holes again in correct positions.
- Level the top of the expansion sleeve with the concrete wall after removing the nut, spring washer, and flat washer. Otherwise, the mounting bracket will not be securely installed on the concrete wall.

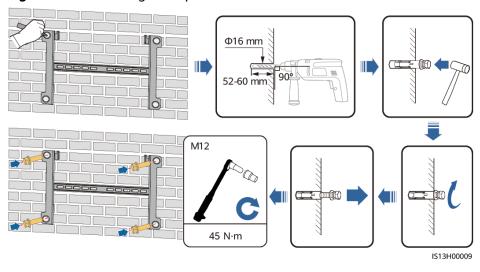


Figure 4-15 Installing an expansion bolt

----End

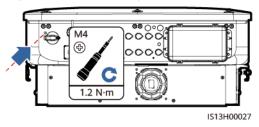
# 4.6 Installing the Inverter

**Step 1** (Optional) Install the DC switch locking screw.

#### **□** NOTE

- The DC switch locking screw is used to lock the DC switch (DC SWITCH) to prevent the inverter from being started by mistake.
- For models used in Australia, install the DC switch locking screw according to local standards. The DC switch locking screw is delivered with the inverter.

Figure 4-16 Installing the DC switch locking screw



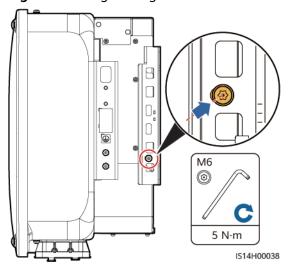
**Step 2** Install the inverter on the mounting bracket.

Figure 4-17 Installing the inverter

**Step 3** Tighten the nuts on both sides of the inverter.

IS13H00026

Figure 4-18 Tightening nuts



#### NOTICE

Secure the screws on the sides before connecting cables.

----End

# 5 Electrical Connections

#### 5.1 Precautions

#### **DANGER**

When exposed to sunlight, the PV arrays supply DC voltage to the inverter. Before connecting cables, ensure that all **DC SWITCH** on the inverter are OFF. Otherwise, the high voltage of the inverter may result in electric shocks.

#### **⚠** DANGER

- The site must be equipped with qualified fire fighting facilities, such as fire sand and carbon dioxide fire extinguishers.
- Wear personal protective equipment and use dedicated insulated tools to avoid electric shocks or short circuits.

#### **MARNING**

- Device damage caused by incorrect cable connections is not covered by the product warranty.
- Only professional electrical technicians are allowed to perform electrical connection operations.
- Operation personnel must wear PPE when connecting cables.
- Before connecting cables to ports, leave enough slack to reduce the tension on the cables and prevent poor cable connections.

#### **♠** CAUTION

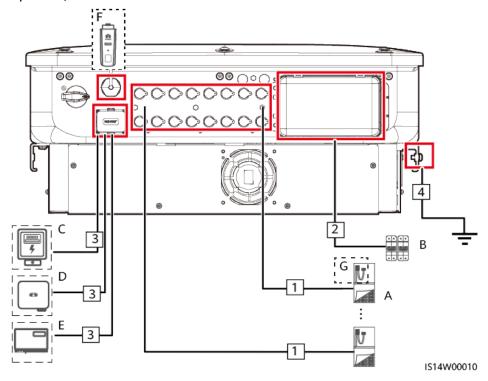
• Stay away from the equipment when preparing cables to prevent cable scraps from entering the equipment. Cable scraps may cause sparks and result in personal injury and equipment damage.

#### **MOTE**

The cable colors shown in the electrical connection diagrams provided in this section are for reference only. Select cables in accordance with local cable specifications (green-and-yellow cables are only used for protective earthing).

# **5.2 Preparing Cables**

**Figure 5-1** SUN2000 cable connections (the components in dashed boxes are optional)



**Table 5-1** Component description

No.	Componen t	Description	Source
A	PV string	<ul> <li>A PV string consists of PV modules connected in series.</li> <li>The inverter supports eight PV string inputs.</li> </ul>	Prepared by the customer

No.	Componen t	Description	Source
В	AC switch	To ensure that the inverter can be safely disconnected from the power grid when an exception occurs, connect an AC switch to the AC side of the inverter. Select an appropriate AC switch in accordance with local industry standards and regulations. Huawei recommends the following switch specifications:  Three-phase AC circuit breaker with	Prepared by the customer
		a rated voltage greater than or equal to 500 V AC and a rated current of 125 A	
С	Power meter <sup>[1]</sup>	Supported meter models: DTSU666-H, DTSU666-HW, YDS60-80, YDS60-C24, DTSU71, DHSU1079-CT, DHSU1079-ZT, and DTSU71C <sup>[2]</sup>	Purchased from Huawei
D	SUN2000	Select a proper model as required.	Purchased from Huawei
E	SmartLogg er	SmartLogger3000	Purchased from Huawei
F	Smart Dongle	Select a proper model as required.	Purchased from Huawei
G	Smart PV Optimizer <sup>[3</sup>	MERC-1300W-P, MERC-1100W-P	Purchased from Huawei

Note [1]: For details about how to operate the power meter, see DTSU666-HW Smart Power Sensor Quick Guide, YDS60-80 Smart Power Sensor Quick Guide, YDS60-C24 Smart Power Sensor Quick Guide, or DTSU666-H 100 A and 250 A Smart Power Sensor User Manual.

Note [2]: SUN2000MC V200R023C00SPC100 and later versions can be connected to DTSU666-HW and YDS60-80 power meters.

Note [3]: SUN2000MC V200R023C00SPC100 and later versions can be connected to optimizers. For details about optimizer operations, see **MERC Smart PV Optimizer User Manual**.

#### NOTICE

Cable specifications must meet the requirements in local standards. Device damage caused by using cables with incorrect specifications will not be covered by the warranty.

Table 5-2 Cable description

No.	Cable	Туре	Recommended Specifications	Source
1	DC input power cable	Common outdoor PV cable in the industry (Recommended model: PV1-F)	<ul> <li>Conductor cross-sectional area: 4–6 mm²</li> <li>Cable outer diameter: 5.5–9 mm</li> </ul>	Prepare d by the custom er
2	AC output power cable	Outdoor copper/ aluminum cable	<ul> <li>Conductor cross-sectional area: 25–50 mm² outdoor copper cable/35–50 mm² outdoor aluminum cable<sup>[1]</sup></li> <li>Cable outer diameter: 16–38 mm</li> </ul>	Prepare d by the custom er
3	(Option al) Signal cable	Outdoor shielded twisted pair cable (recommended model: DJYP2VP2-2x2x0.75)	<ul> <li>Conductor cross-sectional area: 0.2–1 mm²</li> <li>Cable outer diameter: 4–11 mm</li> </ul>	Prepare d by the custom er
4	PE cable	Single-core outdoor copper cable	Conductor cross- sectional area: ≥ 16 mm <sup>2</sup>	Prepare d by the custom er

Note [1]: Five-core cables with a cross-sectional area of 5 x 35  $\text{mm}^2$  or 5 x 50  $\text{mm}^2$  are not supported.

# 5.3 Connecting a PE Cable

#### **A** DANGER

- Ensure that the PE cable is securely connected. Otherwise, electric shocks may occur.
- Do not connect the neutral wire to the enclosure as a PE cable. Otherwise, electric shocks may occur.

#### **MOTE**

- The PE point at the AC output port is used only as a PE equipotential bonding point, and cannot substitute for the PE point on the enclosure.
- It is recommended that silicone grease or paint be applied around the ground terminal after the PE cable is connected.

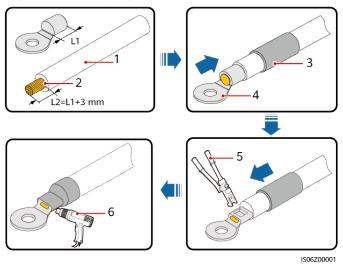
#### **Procedure**

**Step 1** Crimp an OT terminal.

#### NOTICE

- Avoid scratching the core wire when stripping a cable.
- The cavity formed after the conductor crimp strip of the OT terminal is crimped must wrap the core wire completely. The core wire must make close contact with the OT terminal.
- Wrap the wire crimping area with heat shrink tubing or insulation tape. The heat shrink tubing is used as an example.
- Use a heat gun carefully to avoid heat damage to the equipment.

Figure 5-2 Crimping an OT terminal

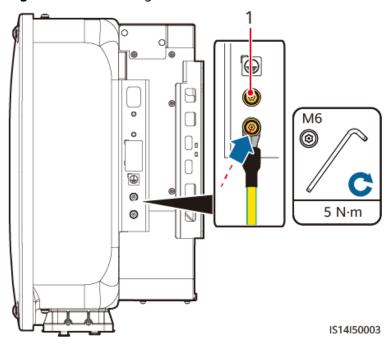


- (1) Cable
- (2) Core wire
- (3) Heat shrink tubing

- (4) OT terminal
- (5) Crimping tool
- (6) Heat gun

**Step 2** Connect the PE cable.

Figure 5-3 Connecting a PE cable



(1) Standby PE point

----End

# 5.4 Connecting an AC Output Power Cable

#### **Precautions**

An AC switch must be installed on the AC side of the inverter to ensure that the inverter can be safely disconnected from the power grid.

#### **MARNING**

- Do not connect loads between an inverter and an AC switch that directly connects to the inverter. Otherwise, the switch may trip by mistake.
- If an AC switch is used with specifications beyond local standards, regulations, or the Company's recommendations, the switch may fail to turn off in a timely manner in case of exceptions, causing serious faults.

#### **CAUTION**

Each inverter shall be equipped with an AC output switch. Multiple inverters shall not connect to the same AC switch.

Cables must be vertically routed into the maintenance compartment, PV terminals, and other wiring terminals to avoid damage caused by horizontal stress on the terminals, which is not covered under the warranty.

#### NOTICE

- If the external AC switch provides the leakage protection function, the rated residual operating current must be greater than or equal to 500 mA.
- If multiple inverters are connected to the master leakage protection device through their external AC switches, the rated residual operating current of the device must be greater than or equal to the number of inverters x 500 mA.
- Use a socket wrench and extension rod to connect the AC power cable. The extension rod must be at least 100 mm long.
- Reserve sufficient slack for the PE wire to ensure that the PE wire is the last cable bearing the force when the AC output power cable is subject to a pulling force due to force majeure.
- Do not install third-party devices in the AC connection box.
- You need to prepare M8 OT terminals by yourself.
- If the AC MBUS is used, multi-core cables are recommended, supporting a maximum communication distance of 1000 m. To use other types of AC power cables, contact the Company's technical support.

#### Requirements for the OT or DT Terminal

- If a copper cable is used, use copper wiring terminals.
- If a copper-clad aluminum cable is used, use copper wiring terminals.
- If an aluminum alloy cable is used, use copper-aluminum transition wiring terminals, or aluminum wiring terminals along with copper-aluminum transition spacers.

#### NOTICE

- Do not connect aluminum wiring terminals to the AC terminal block. Otherwise the electrochemical corrosion will occur and affect the reliability of cable connections.
- Comply with the IEC61238-1 requirements when using copper-aluminum transition wiring terminals, or aluminum wiring terminals along with copper-aluminum transition spacers.
- If copper-aluminum transition spacers are used, pay attention to the front and rear sides. Ensure that the aluminum sides of spacers are in contact with aluminum wiring terminals, and copper sides of spacers are in contact with the AC terminal block.

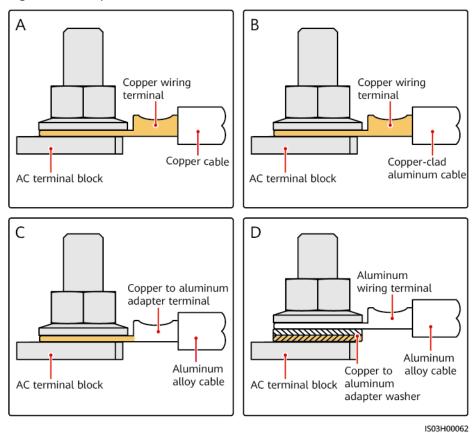


Figure 5-4 Requirements for the OT/DT terminal

#### **Procedure**

**Step 1** Remove the AC terminal box and install partition boards.

Figure 5-5 Removing the AC terminal box

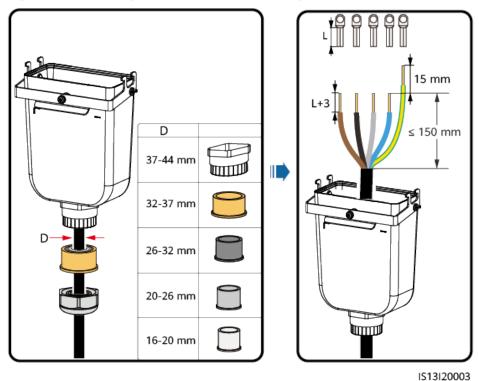
IS13I20001

**Step 2** Connect the AC output power cable.

#### ■ NOTE

- Do not route a cable with a crimped OT terminal directly through the rubber liner. Otherwise, the liner may be damaged.
- Reserve sufficient slack for the PE wire to ensure that the PE wire is the last cable bearing the force when the AC output power cable is subject to a pulling force due to force majeure. It is recommended that the stripping length of the PE cable be 15 mm longer than that of other cables.
- The cable colors shown in the figures are for reference only. Select an appropriate cable according to the local standards.

Figure 5-6 Stripping an AC power cable (using a five-core cable as an example)



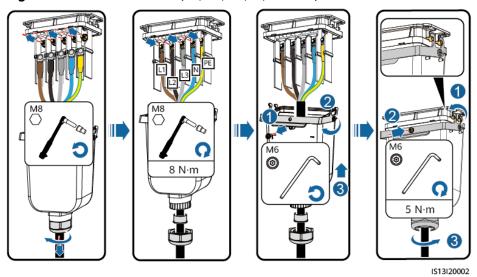
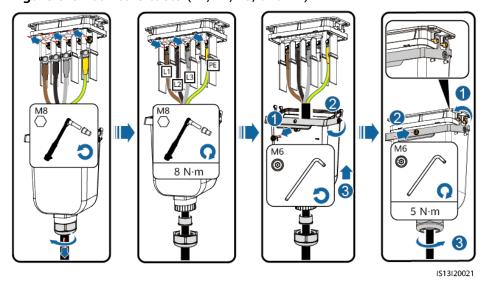


Figure 5-7 Five-core cable (L1, L2, L3, N, and PE)

Figure 5-8 Four-core cable (L1, L2, L3, and PE)



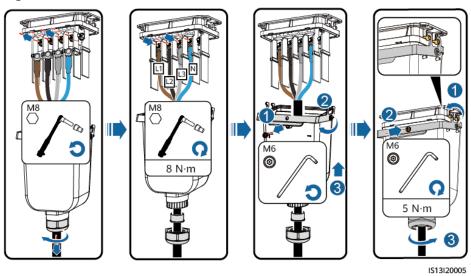


Figure 5-9 Four-core cable (L1, L2, L3, and N)

Figure 5-10 Three-core cable (L1, L2, and L3)

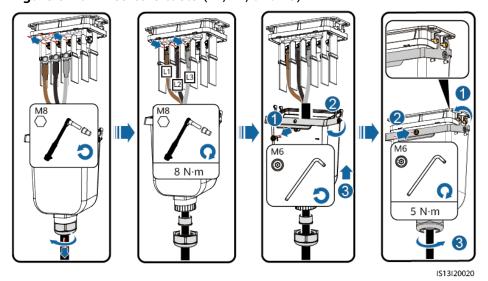


Figure 5-11 Wiring requirements

----End

## **5.5 Connecting DC Input Power Cables**

#### **Precautions**

#### **DANGER**

- Before connecting the DC input power cables, ensure that the DC voltage is within the safe range (lower than 60 V DC) and that the DC switch on the inverter is OFF. Failing to do so may result in electric shocks.
- When the inverter is running, it is not allowed to work on the DC input power cables, such as connecting or disconnecting a PV string or a PV module in a PV string. Failing to do so may cause electric shocks.
- If no PV string connects to a DC input terminal of the inverter, do not remove the watertight cap from the DC input terminals. Otherwise, the IP rating of the inverter will be affected.

#### **MARNING**

Ensure that the following conditions are met. Otherwise, the inverter may be damaged or even a fire may occur.

- PV modules connected in series in each PV string are of the same specifications.
- According to IEC 62548, the maximum open-circuit voltage of each PV string cannot exceed 1100 V DC at the lowest average annual dry-bulb temperature.
- The polarities of electric connections are correct on the DC input side. The positive and negative terminals of a PV string connect to corresponding positive and negative DC input terminals of the inverter.
- If a DC input power cable is reversely connected, do not immediately operate on the **DC SWITCH** or positive and negative connectors. Wait until the night when solar irradiance declines and the PV string current drops to below 0.5 A. Then set the **DC SWITCH** to **OFF**, remove the positive and negative connectors, and correct the polarities of the DC input power cable.

#### **MARNING**

During the installation of PV strings and the inverter, the positive or negative terminals of PV strings may be short-circuited to ground if the power cables are not properly installed or routed. In this case, an AC or DC short circuit may occur and damage the inverter. The resulting device damage is not covered under any warranty.

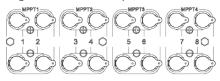
#### **!** CAUTION

Take waterproof and insulation measures for unused DC power cables to avoid personal injury or property loss caused by accidental contact with high voltage or other reasons.

#### **NOTICE**

- The inverter does not support power supplies other than PV strings. The output of the PV string connected to the inverter cannot be grounded. Ensure that the PV module output is well insulated to ground.
- To ensure the optimal power generation of the system, the voltage difference between different MPPT circuits shall be less than 85 V.

#### Figure 5-12 DC input terminals



If not all DC input terminals need to be connected, the terminal selection must meet the following requirements:

- 1. Evenly distribute the DC input power cables on the four MPPTs and preferentially connect them from MPPT 1 to MPPT 4.
- 2. Maximize the number of connected MPPT circuits.

Quantity of PV Strings	Terminal Selection	Quantity of PV Strings	Terminal Selection
1	PV1	2	PV1, PV7
3	PV1, PV3, PV7	4	PV1, PV3, PV5, PV7
5	PV1, PV2, PV3, PV5, PV7	6	PV1, PV2, PV3, PV5, PV7, PV8
7	PV1, PV2, PV3, PV4, PV5, PV7, PV8	8	PV1, PV2, PV3, PV4, PV5, PV6, PV7, PV8

#### **Procedure**

Step 1 Connect DC power cables.



Use the Amphenol Helios H4 positive and negative metal terminals and DC connectors delivered with the inverter. Using incompatible positive and negative metal terminals and DC connectors may result in serious consequences. The resulting device damage is not covered by the product warranty.

#### NOTICE

- You are advised to use the H4TC0003 (Amphenol) crimping tool and do not use it with the positioning block. Otherwise, the metal terminals may be damaged.
- The H4TW0001 (Amphenol) open-end wrench is recommended.
- Cables with high rigidity, such as armored cables, are not recommended as DC input power cables, because poor contact may be caused by the bending of the cables.
- Before assembling DC connectors, label the cable polarities correctly to ensure correct cable connections.
- After the positive and negative connectors snap into place, try to pull the DC input power cables back to check that they are secure.

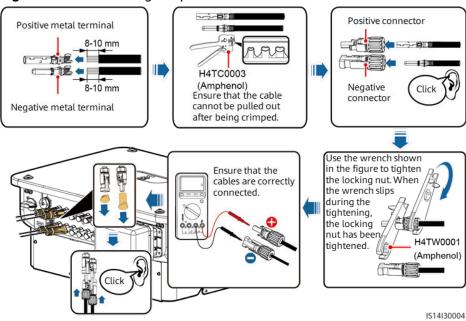


Figure 5-13 Connecting DC power cables

#### **NOTICE**

When installing DC input power cables, leave at least 50 mm of slack. The axial tension on PV connectors must not exceed 80 N. Radial stress or torque must not be generated on PV connectors.

----End

# 5.6 (Optional) Installing the Smart Dongle

#### **Procedure**

#### 

The Smart Dongle is not provided in standard configuration.

• 4G Smart Dongle

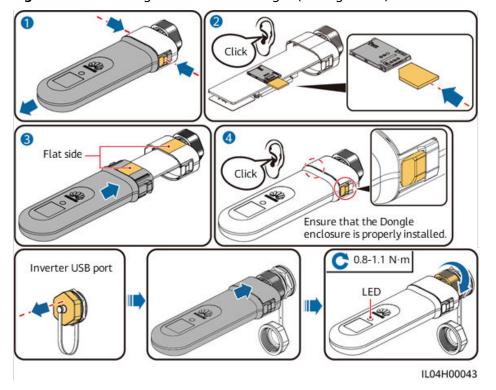
#### **NOTICE**

- If your Smart Dongle is not configured with a SIM card, you need to prepare one (dimensions: 25 mm x 15 mm; capacity: ≥ 64 KB).
- When installing the SIM card, determine its installation direction based on the silk screen and arrow on the card slot.
- Press the SIM card in place to lock it, indicating that the SIM card is correctly installed.
- When removing the SIM card, push it inward to eject it.
- When reinstalling the enclosure of the Smart Dongle, ensure that the snapfits click into place.

3
4G/WLAN-FE
4G/WLAN-FE
1S10H00016

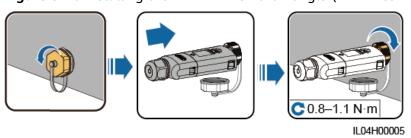
Figure 5-14 Installing the 4G Smart Dongle (SDongleA-03)

Figure 5-15 Installing the 4G Smart Dongle (SDongleB-06)



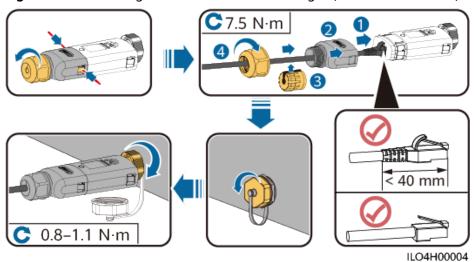
• WLAN-FE Smart Dongle (WLAN communication)

Figure 5-16 Installing the WLAN-FE Smart Dongle (WLAN communication)



• WLAN-FE Smart Dongle (FE communication)

Figure 5-17 Installing the WLAN-FE Smart Dongle (FE communication)



#### NOTICE

Install the network cable before installing the Smart Dongle on the inverter.

#### ■ NOTE

 For details about how to use the WLAN-FE Smart Dongle SDongleA-05, see SDongleA-05 Smart Dongle Quick Guide (WLAN-FE). You can scan the QR code below to obtain the document.



For details about how to use the 4G Smart Dongle SDongleA-03, see SDongleA-03
 Quick Guide (4G). You can scan the QR code below to obtain the document.



For details about how to use the 4G Smart Dongle SDongleB-06, see SDongleB-06
 Smart Dongle Quick Guide (4G). You can scan the QR code below to obtain the document.



The quick guide is delivered with the Smart Dongle.

# 5.7 Connecting Signal Cables

#### **Communications Port Pin Definitions**

#### **NOTICE**

When routing signal cables, separate them from power cables and keep them away from strong interference sources to prevent communication interruption.

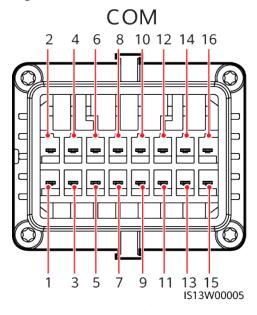


Figure 5-18 Pin definitions

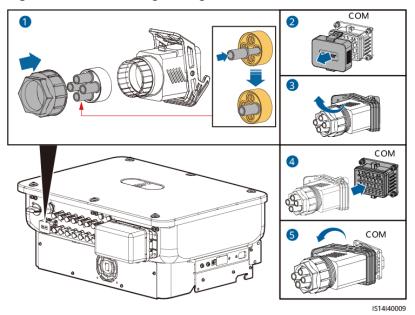
Pin	Definitio n	Function	Description	Pin	Definitio n	Function	Description
1	485A1_1	RS485 differential signal +	For inverter cascading or connecting to the RS485 signal port of a SmartLogger	2	485A1_2	RS485 differential signal +	For inverter cascading or connecting
3	485B1_1	RS485 differential signal –		4	485B1_2	RS485 differential signal –	to the RS485 signal port of a SmartLogger
5	PE	Shield layer grounding	-	6	PE	Shield layer grounding	-
7	485A2	RS485 differential signal +	For connecting to the RS485 signal port for	8	DIN1	Dry contact for grid scheduling	-
9	485B2	RS485 differential signal –	controlling the power meter at the grid connection point.	10	DIN2		
11	-	-	-	12	DIN3		
13	GND	GND	-	14	DIN4		
15	DIN5	Rapid shutdown/NS protection/ OVGR	Implements the rapid shutdown, NS protection, and OVGR functions.	16	GND		

#### Scenario Where No Signal Cable Is Connected

#### **NOTICE**

If no signal cable is connected to the inverter, use a waterproof plug to seal the cable hole of the signal cable connector and connect the signal cable connector to the communications port on the inverter for better waterproof performance.

Figure 5-19 Connecting the signal cable connector

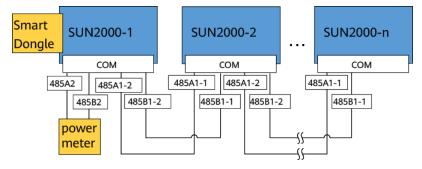


#### 5.7.1 Communication Modes

#### **RS485 Communication**

Smart Dongle networking

Figure 5-20 Smart Dongle networking

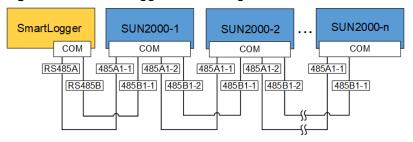


#### □ NOTE

If the inverter is connected to the Smart Dongle, it cannot be connected to the SmartLogger.

SmartLogger networking

Figure 5-21 SmartLogger networking



#### 

- If the inverter is connected to the SmartLogger, it cannot be connected to the Smart Dongle.
- You are advised to connect fewer than 30 devices to each RS485 route.

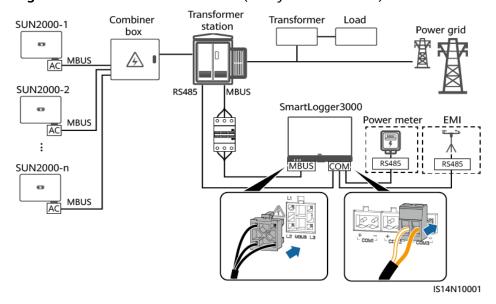
#### **MBUS Communication**

The MBUS technology transmits communication signals over power cables through a communications board.

#### **Ⅲ** NOTE

- The built-in MBUS module in the inverter does not need to be connected with cables.
- In utility-scale scenarios, an isolation transformer must be connected between the inverter and loads.
- Commercial & industrial (C&I) scenarios are supported only in China.

Figure 5-22 MBUS communication (utility-scale scenario)



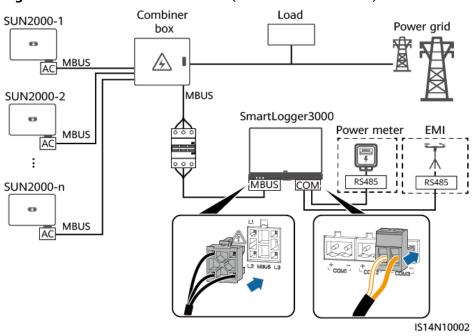


Figure 5-23 MBUS communication (C&I scenario in China)

# 5.7.2 (Optional) Connecting the RS485 Communications Cables to the Inverter

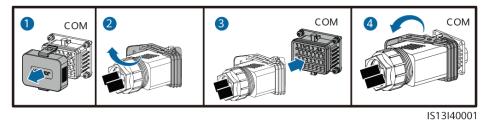
#### **Procedure**

**Step 1** Connect the signal cables to the signal cable connector.

Figure 5-24 Installing the cables

**Step 2** Connect the signal cable connectors to the COM port.

Figure 5-25 Securing the signal cable connector



----End

# 5.7.3 (Optional) Connecting the RS485 Communications Cable to the Power Meter

#### **Procedure**

**Step 1** Connect the signal cable to the signal cable connector.

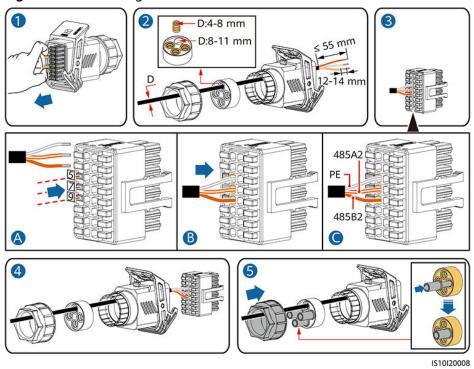
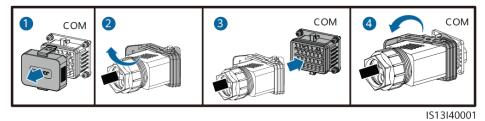


Figure 5-26 Installing the cable

**Step 2** Connect the signal cable connector to the COM port.

Figure 5-27 Securing the signal cable connector



----End

# 5.7.4 (Optional) Connecting the Power Grid Scheduling Signal Cable

#### **Procedure**

**Step 1** Connect the signal cable to the signal cable connector.

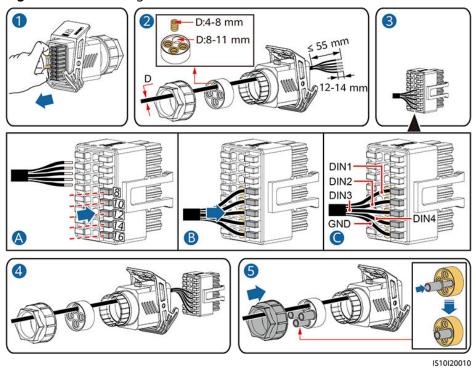
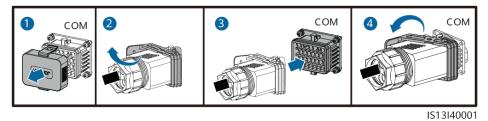


Figure 5-28 Installing the cable

**Step 2** Connect the signal cable connector to the COM port.

Figure 5-29 Securing the signal cable connector



----End

# 5.7.5 (Optional) Connecting the Rapid Shutdown Signal Cable

#### **Procedure**

**Step 1** Connect the signal cable to the signal cable connector.

D:4-8 mm
D:8-11 mm
D:8-11 mm
GND
B
DINS

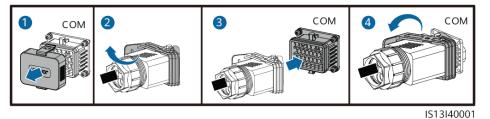
12-14 mm
GND
B
DINS

1513I40004

Figure 5-30 Installing the cable

**Step 2** Connect the signal cable connector to the COM port.

Figure 5-31 Securing the signal cable connector



----End

# 6 Commissioning

#### **⚠** DANGER

• Wear personal protective equipment and use dedicated insulated tools to avoid electric shocks or short circuits.

#### NOTICE

Before the equipment is put into operation for the first time, ensure that the parameters are set correctly by professional personnel. Incorrect parameter settings may result in noncompliance with local grid connection requirements and affect the normal operations of the equipment.

# 6.1 Checking Before Power-On

Table 6-1 Checklist

No.	Check Item	Acceptance Criteria
1	SUN2000 installation	The SUN2000 is installed correctly and securely.
2	Smart Dongle	The Smart Dongle is installed correctly and securely.
3	Cable routing	The cables are routed properly as required by the customer.
4	Cable ties	Cable ties are evenly distributed and no burr exists.
5	Reliable grounding	The PE cable is connected correctly and securely.

No.	Check Item	Acceptance Criteria
6	Switch	DC switches and all the switches connecting to the SUN2000 are OFF.
7	Cable connection	The AC output power cable, and DC input power cables are connected correctly and securely.
8	Unused terminals and ports	Unused terminals and ports are locked by watertight caps.
9	Installation environment	The installation space is proper, and the installation environment is clean and tidy.

# **6.2 System Power-On**

## **Prerequisites**

#### **⚠** DANGER

 Wear personal protective equipment and use dedicated insulated tools to avoid electric shocks or short circuits.

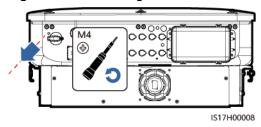
#### NOTICE

- Before turning on the AC switch between the inverter and the power grid, check that the AC voltage is within the specified range using a multimeter.
- If the DC power supply is connected but the AC power supply is disconnected, the inverter will report a **Grid Loss** alarm. The inverter can start properly only after the power grid recovers.

#### **Procedure**

- **Step 1** Turn on the AC switch between the inverter and the power grid.
- Step 2 (Optional) Remove the locking screw next to the DC SWITCH.

Figure 6-1 Removing the DC SWITCH locking screw



- **Step 3** Set the **DC SWITCH** at the bottom of the inverter to **ON**.
- **Step 4** Observe the LED indicators to check the operating status of the inverter.

Table 6-2 LED indicator description

Category	Status		Description
Running	LED1	LED2	-
indicator  ≡[ ]~ (m)	Steady green	Steady green	The inverter is running in on-grid state.
LED1 LED2	Blinking green slowly (on for 1s and off for 1s)	Off	The DC is on and the AC is off.
	Blinking green slowly (on for 1s and off for 1s)	Blinking green slowly (on for 1s and off for 1s)	Both the DC and AC are on, and the inverter is off-grid.
	Off	Blinking green slowly	The DC is off and the AC is on.
	Off	Off	Both the DC and AC are off.
	Blinking red fast (on for 0.2s and off for 0.2s)	-	There is a DC environmental alarm.
	-	Blinking red fast (on for 0.2s and off for 0.2s)	There is an AC environmental alarm.
	Steady red	Steady red	A fault exists.
Communication	LED3	_	
indicator ≡[ ]~ (φ) ○ ○ ○	Blinking green fast for 0.2s)	(on for 0.2s and off	Communication is in progress.
LED3	Blinking green slow for 1s)	ly (on for 1s and off	A mobile phone is connected to the inverter.
	Off		There is no communication.

Note: If LED1, LED2, and LED3 are steady red, the inverter is faulty and needs to be replaced.

----End

# Human-Machine Interaction

#### **□** NOTE

- The FusionSolar app is recommended if the inverter connects to the FusionSolar Smart PV Management System. In areas where the FusionSolar app is unavailable or a thirdparty management system is used, only the SUN2000 app can be used for commissioning.
- Access Huawei AppGallery, search for FusionSolar or SUN2000, and download the app installation package. You can also scan a QR code below to download the app. You are advised to use a browser to scan a QR code.







FusionSolar

SUN2000 (Android)

SUN2000 (iOS)

#### **NOTICE**

- The screenshots are for reference only.
- The initial password for connecting to the inverter WLAN can be obtained from the label on the side of the inverter.
- Set the password upon the first login. You are advised to change the password periodically. After changing the password, remember the new password to ensure account security. Your password might be stolen or cracked if it is left unchanged for extended periods. If a password is lost, devices cannot be accessed. In these cases, the Company shall not be liable for any loss caused to the plant.
- Set the correct grid code based on the application area and scenario of the inverter.

# 7.1 Scenario in Which SUN2000s Are Connected to the FusionSolar Smart PV Management System

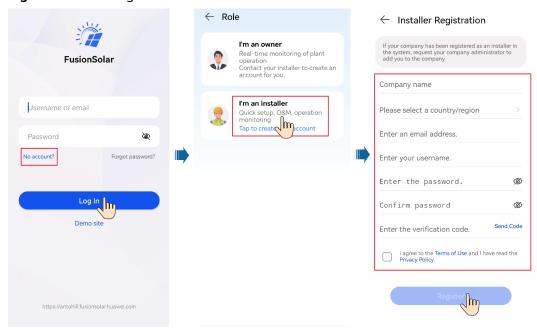
# 7.1.1 (Optional) Registering an Installer Account

#### □ NOTE

- If you have an installer account, skip this step.
- You can register an account only using a mobile phone only in China.
- The mobile number or email address used for registration is the user name for logging in to the FusionSolar app.

Create the first installer account and create a domain named after the company name.

Figure 7-1 Creating the first installer account



#### **NOTICE**

To create multiple installer accounts for a company, log in to the FusionSolar app and tap **Add User** to create an installer account.

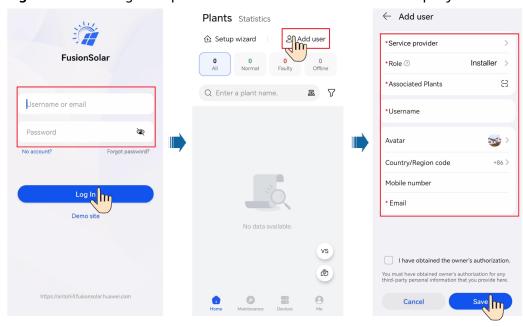


Figure 7-2 Creating multiple installer accounts for the same company

# 7.1.2 Creating a Plant and an Owner Account

FusionSolar

Renter the username or phane number

Pressuord

No account?

Integer (Inter Maintenance)

No account?

Figure 7-3 Creating a plant and an owner account

#### □ NOTE

- In the quick settings for SUN2000-50KTL-M3, the grid code is set to N/A by default (automatic startup is not supported). Set the grid code based on the area where the PV plant is located.
- Before the device is put into operation for the first time, ensure that the parameters are set correctly by professional personnel. Incorrect parameter settings may result in noncompliance with local grid connection requirements and affect the normal operations of the device.
- For details about operations in the setup wizard, see the **FusionSolar App Quick Guide**. Scan the QR code to download the corresponding quick guide.



## 7.1.3 SmartLogger Networking

For details, see PV Plants Connecting to Huawei Hosting Cloud Quick Guide (Inverters + SmartLogger3000), PV Plants Connecting to SmartPVMS Quick Guide (Inverters + SmartLogger3000 + RS485 Networking), or PV Plants Connecting to SmartPVMS Quick Guide (Inverters + SmartLogger3000 + MBUS Networking).

# 7.2 Scenario in Which Inverters Connect to Other Management Systems

- **Step 1** Open the SUN2000 app, scan the QR code of the inverter or manually connect to the WLAN hotspot to access the device commissioning screen.
- **Step 2** Select **Installer** and enter the login password.
- **Step 3** Tap **Log in** to access the quick settings screen or the inverter home screen.



Figure 7-4 Logging in to the app

----End

# 7.3 Energy Control

#### 7.3.1 Grid-tied Point Control

#### **Function**

The output power of the PV power system can be limited or reduced to ensure that the output power is within the specified range.

#### **Procedure**

**Step 1** On the home screen, choose **Power adjustment > Grid-tied point control**.

Figure 7-5 Grid-tied point control



Table 7-1 Grid-tied point control

Parameter Name			Description	
Active power	Unlimite d	-	If this parameter is set to <b>Unlimited</b> , the output power of the inverter is not limited and the inverter can connect to the power grid at the rated power.	
	Grid connecti	Closed-loop controller	If multiple inverters are cascaded, set this parameter to SDongle/SmartLogger.	
	on with zero		If there is only one inverter, set this parameter to Inverter.	
power	Limitation mode	Total power indicates export limitation of the total power at the grid-tied point. (When a single-phase power meter is connected, only Total power can be selected. When a three-phase meter is connected in three-phase three-wire mode, only Total power can be selected.)		
				Single-phase power indicates export limitation of the power in each phase at the grid-tied point. Single-phase power can be selected only if a three-phase meter is connected in three-phase four-wire mode.
		Power adjustment period	Specifies the shortest interval for a single export limitation adjustment.	

Parameter Name			Description
		Maximum protection time	Specifies the time for detecting power meter data. If the Smart Dongle does not detect any power meter data within the preset time, the Smart Dongle delivers the preset value of the <b>Active power output limit for fail-safe</b> to the inverter for protection.
		Power raising threshold	Specifies the step for grid-tied power adjustment.
		Active power output limit for fail-safe	Specifies the derating value of the inverter active power by percentage. If the Smart Dongle does not detect any power meter data or the communication between the Smart Dongle and the inverter is disconnected, the Smart Dongle delivers the derating value of the inverter active power by percentage.
		Communicatio n disconnection fail-safe	In the inverter export limitation scenario, if this parameter is set to <b>Enable</b> , the inverter will derate according to the active power derating percentage when the communication between the inverter and the Smart Dongle is disconnected for a period longer than <b>Communication disconnection detection time</b> .
		Communicatio n disconnection detection time	Specifies the fail-safe detection time in case of disconnection between the inverter and the Smart Dongle.  This parameter is displayed when <b>Communication disconnection fail-safe</b> is set to <b>Enable</b> .
cc or lir	orid onnecti n with mited	Closed-loop controller	<ul> <li>If multiple inverters are cascaded, set this parameter to SDongle/SmartLogger.</li> <li>If there is only one inverter, set this parameter to Inverter.</li> </ul>
1 .	ower kW)	Limitation mode	<ul> <li>Total power indicates export limitation of the total power at the grid-tied point. (When a single-phase power meter is connected, only Total power can be selected. When a three-phase meter is connected in three-phase three-wire mode, only Total power can be selected.)</li> <li>Single-phase power indicates export limitation of the power in each phase at the grid-tied point. Single-phase power can be selected only if a three-phase meter is connected in three-phase four-wire mode.</li> </ul>
		Maximum grid feed-in power	Specifies the maximum active power transmitted from the grid-tied point to the power grid.
		Power adjustment period	Specifies the shortest interval for a single export limitation adjustment.

Paramet	Parameter Name		Description
		Maximum protection time	Specifies the time for detecting power meter data. If the Smart Dongle does not detect any power meter data within the preset time, the Smart Dongle delivers the preset value of the <b>Active power output limit for fail-safe</b> to the inverter for protection.
		Power raising threshold	Specifies the step for grid-tied power adjustment.
		Power adjustment period	Specifies the shortest interval for a single export limitation adjustment.
		Power control hysteresis	Specifies the deadband for adjusting the inverter output power. If the power fluctuates within the power control hysteresis, the power is not adjusted.
		Active power output limit for fail-safe	Specifies the derating value of the inverter active power by percentage. If the Smart Dongle does not detect any power meter data or the communication between the Smart Dongle and the inverter is disconnected, the Smart Dongle delivers the derating value of the inverter active power by percentage.
		Communicatio n disconnection fail-safe	In the inverter export limitation scenario, if this parameter is set to <b>Enable</b> , the inverter will derate according to the active power derating percentage when the communication between the inverter and the Smart Dongle is disconnected for a period longer than <b>Communication disconnection detection time</b> .
		Communicatio n disconnection detection time	Specifies the fail-safe detection time in case of disconnection between the inverter and the Smart Dongle.  This parameter is displayed when Communication disconnection fail-safe is set to Enable.
	Grid connecti on with limited	Closed-loop controller	<ul> <li>For a single inverter, set Closed-loop controller to Inverter.</li> <li>For multiple inverters, Closed-loop controller can only be set to SDongle/SmartLogger.</li> </ul>
	power	Limitation mode	Total power indicates export limitation of the total power at the grid-tied point. (When a single-phase power meter is connected, only Total power can be selected. When a three-phase meter is connected in three-phase three-wire mode, only Total power can be selected.)
			Single-phase power indicates export limitation of the power in each phase at the grid-tied point. Single-phase power can be selected only if a three-phase meter is connected in three-phase four-wire mode.

Paramet	Parameter Name		Description
		PV plant capacity	Specifies the total maximum active power in the inverter cascading scenario.
		Maximum grid feed-in power	Specifies the percentage of the maximum active power at the grid-tied point to the PV plant capacity.
	Maximum protection time		Specifies the time for detecting power meter data. If the Smart Dongle does not detect any power meter data within the preset time, the Smart Dongle delivers the preset value of the <b>Active power output limit for fail-safe</b> to the inverter for protection.
		Power raising threshold	Specifies the step for grid-tied power adjustment.
		Power adjustment period	Specifies the shortest interval for a single export limitation adjustment.
		Power control hysteresis	Specifies the deadband for adjusting the inverter output power. If the power fluctuates within the power control hysteresis, the power is not adjusted.
		Active power output limit for fail-safe	Specifies the derating value of the inverter active power by percentage. If the Dongle does not detect any power meter data or the communication between the Dongle and the inverter is disconnected, the Dongle delivers the derating value of the inverter active power by percentage.
		Communicatio n disconnection fail-safe	In the inverter export limitation scenario, if this parameter is set to <b>Enable</b> , the inverter will derate the active power when the communication between the inverter and the Smart Dongle is disconnected for a period longer than <b>Communication disconnection detection time</b> .
		Communicatio n disconnection detection time	Specifies the time for determining the communication disconnection between the inverter and the Dongle. This parameter is displayed when <b>Communication disconnection fail-safe</b> is set to <b>Enable</b> .
Shutdo	hutdo Shutdown at high feed-in		The default value is <b>Disable</b> .
wn at high feed-in power <sup>1</sup>	power		If this parameter is set to <b>Enable</b> , the inverter shuts down for protection when the power at the grid-tied point exceeds the threshold and remains in this condition for the specified time threshold.
		d-in power for inverter (kW)	The default value is <b>0</b> . This parameter specifies the power threshold of the grid-tied point for triggering inverter shutdown.

Parameter Name	Description	
High feed-in power duration threshold for triggering inverter	The default value is <b>20</b> . This parameter specifies the duration threshold of high feed-in power for triggering inverter shutdown.	
shutdown (s)	<ul> <li>When High feed-in power duration threshold for triggering inverter shutdown is set to 5, Shutdown at high feed-in power takes precedence.</li> </ul>	
	<ul> <li>When High feed-in power duration threshold for triggering inverter shutdown is set to 20, Grid connection with limited power takes precedence (when Active power control is set to Grid connection with limited power).</li> </ul>	
Note 1: This parameter is supported only for the AS4777 grid code.		

----End

# 7.3.2 Apparent Power Control on the Inverter Output Side

On the home screen, tap **Settings > Power adjustment** and set inverter parameters.

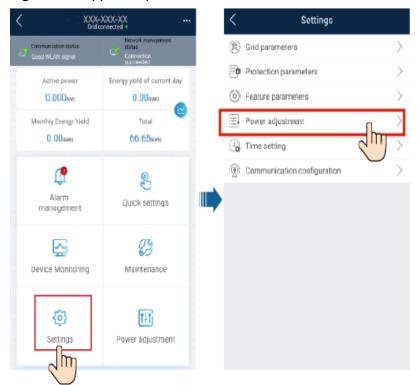


Figure 7-6 Apparent power control

**Table 7-2** Apparent power control

Parameter	Description	Value Range
Maximum apparent power (kVA)	Specifies the output upper threshold for the maximum apparent power to adapt to the capacity requirements of standard and customized solar inverters.	[Maximum active power, S <sub>max</sub> ]
Maximum active power (kW)	Specifies the output upper threshold for the maximum active power to adapt to different market requirements.	[0.1, P <sub>max</sub> ]

#### □ NOTE

The lower threshold for the maximum apparent power is the maximum active power. To lower the maximum apparent power, lower the maximum active power first.

# **8** Maintenance

#### **DANGER**

• Wear personal protective equipment and use dedicated insulated tools to avoid electric shocks or short circuits.

#### **MARNING**

• Before performing maintenance, power off the equipment, follow the instructions on the delayed discharge label, and wait for a period of time as specified to ensure that the equipment is not energized.

# 8.1 System Power-Off

#### **Precautions**

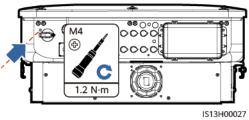
### **MARNING**

After the inverter system is powered off, the residual electricity and heat on the enclosure may still cause electric shocks and body burns. Therefore, wait for at least 5 minutes after system power-off and put on protective gloves before working on the inverter.

#### Procedure

- **Step 1** Send a shutdown command on the app.
- **Step 2** Turn off the AC switch between the inverter and the power grid.
- **Step 3** Set the **DC SWITCH** at the bottom of the inverter to **OFF**.
- **Step 4** (Optional) Install the DC switch locking screw.

Figure 8-1 Installing the DC switch locking screw



**Step 5** Turn off the DC switch (if any) between the inverter and PV strings.

----End

### 8.2 Routine Maintenance

To ensure that the inverter can operate properly for a long term, you are advised to perform routine maintenance on it as described in this section.



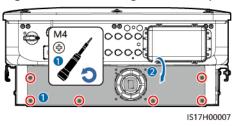
Power off the system before cleaning the system, connecting cables, and checking grounding reliability.

Table 8-1 Maintenance checklist

Check Item	Check Method	Maintenance Method	Maintenance Interval
Alarm	Check alarms on the app, SmartLogger, or management system.	For details, see 8.3 Alarm Reference. For details about alarm 2062, see K Locating Insulation Resistance Faults.	Routine maintenance
Cleann ess of air intake and exhaust vents	Periodically check whether there is dust or foreign objects at the air intake and exhaust vents.	Power off the inverter and remove dust and foreign objects. If necessary, remove the baffle plate from the air intake vent for cleaning.	Once every 6 to 12 months (or once every 3 to 6 months based on the actual dust conditions in the environment)
Fan	Check whether the fan generates abnormal noise during operation.	Remove foreign objects from the fan.  If the abnormal noise persists, replace the fan. For details, see 8.4  Replacing a Fan.	Once every 6 to 12 months

Check Item	Check Method	Maintenance Method	Maintenance Interval
System running status	<ul> <li>Check whether the inverter is damaged or deformed.</li> <li>Check whether the inverter generates abnormal sound during operation.</li> <li>Check whether all inverter parameters are correctly set during operation.</li> </ul>	Contact the Company's service engineers.	Once every 6 months
Electric al connect ions	<ul> <li>Check whether cables are disconnected or loose.</li> <li>Check whether cables are damaged, especially whether the cable sheath that contacts a metal surface is damaged.</li> <li>Check whether the sealing plugs of unused DC input terminals fall off.</li> <li>Check whether the unused COM and USB ports are locked by waterproof caps.</li> </ul>	<ul> <li>Power off the inverter and secure loose or disconnected cables.</li> <li>Power off the inverter and replace the damaged cables.</li> <li>Install sealing plugs on unused DC input terminals.</li> <li>Tighten the waterproof caps on the unused COM and USB ports.</li> </ul>	6 months after the first commissioning and once every 6 to 12 months after that
Groundi ng reliabili ty	Check whether ground cables are securely connected.	Tighten the screws on both sides of the ground cable and ensure that the resistance meets the requirements.	6 months after the first commissioning and once every 6 to 12 months after that
Vegetat ion around the inverter	Check whether there are weeds around the inverter.	<ul> <li>Perform inspection and weeding as required.</li> <li>Clean the site promptly after weeding.</li> </ul>	Based on the local wilting season

Figure 8-2 Removing the baffle plate of the air intake vent



#### **NOTICE**

After the cleaning is complete, reinstall the baffle plate. Tighten the M4 screws with a torque of 1.2 N·m.

# 8.3 Alarm Reference

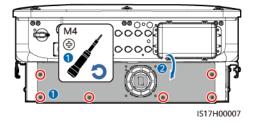
For details about alarms, see Inverter Alarm Reference.

# 8.4 Replacing a Fan

#### **A** CAUTION

- Before replacing a fan, power off the inverter.
- When replacing a fan, use insulated tools and wear PPE.
- **Step 1** Remove the screws from the fan mounting plate and store them properly. Turn the fan mounting plate until the fan surface is horizontal with the inverter.

Figure 8-3 Removing screws from the fan mounting plate



**Step 2** Remove the cable tie, loosen the connector, disconnect the cable, and remove the faulty fan.

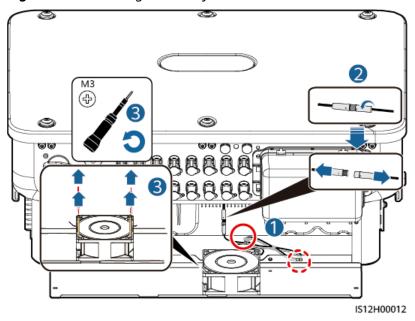


Figure 8-4 Removing the faulty fan

**Step 3** Install the new fan correctly, bind the fan cable, and reconnect the cable.

#### **NOTICE**

When binding the cable, you are advised to reserve 80 mm at one end of the terminal, fold the rest of the cable, bind it in the middle using a cable tie, and then bind the cable to the cable manager.

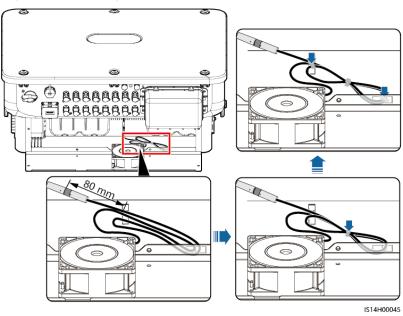


Figure 8-5 Binding a cable

----End

# 9 Handling the Inverter

# 9.1 Removing the SUN2000

#### NOTICE

Before removing the SUN2000, disconnect both AC and DC connections.

Perform the following operations to remove the SUN2000:

- 1. Disconnect all cables from the SUN2000, including RS485 communications cables, DC input power cables, AC output power cables, and PGND cables.
- 2. Remove the SUN2000 from the mounting bracket.
- 3. Remove the mounting bracket.

# 9.2 Packing the SUN2000

- If the original packing materials are available, put the SUN2000 inside them and then seal them by using adhesive tape.
- If the original packing materials are not available, put the SUN2000 inside a suitable cardboard box and seal it properly.

# 9.3 Disposing of the SUN2000

If the SUN2000 service life expires, dispose of it according to the local disposal rules for electrical equipment waste.

# 10 Technical Specifications

### **Efficiency**

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3
Maximum efficiency	98.50%	98.50%/400 V 98.71%/480 V	
Efficiency in China	98.00%	-	
European efficiency	-	98.24%/400 V 98.40%/480 V	

### Input

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3
Recommended maximum input DC power	75,000 W		
Maximum input voltage <sup>a</sup>	1100 V		
Maximum input current per MPPT circuit	20 A (one PV string)/30 A (one MPPT circuit)		
Maximum short- circuit current per MPPT circuit	40 A		
Minimum startup voltage	200 V		
Operating voltage range <sup>b</sup>	200–1000 V		

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3	
Full-load MPPT voltage range <sup>c</sup>	530-800 V (380 V AC/400 V AC) 625-850 V (480 V AC)			
Rated input voltage	600 V (380 V AC/400 V AC) 720 V (480 V AC)			
Maximum number of inputs	8			
Number of MPPT circuits	4			

Note a: The maximum input voltage is the maximum DC input voltage that the inverter can withstand. If the input voltage exceeds this value, the inverter may be damaged.

Note b: If the input voltage is beyond the operating voltage range, the inverter cannot work properly.

Note c: The PV strings connecting to the same MPPT circuit shall use the same model and quantity of PV modules. It is recommended that the PV string voltage be higher than the lower threshold of the full-load MPPT voltage.

#### **Output**

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3
Rated output power	50,000 W	50,000 W	
Maximum apparent power	55,000 VA	55,000 VA	
Maximum active power (cosφ = 1)	55,000 W	55,000 W	
Rated output voltage <sup>a</sup>	220 V AC/380 V AC, 230 V AC/400 V AC, 277 V AC/480 V AC, 3W+(N)b+PE		
Maximum output voltage at long-term operation	Refer to the local power grid standards.		
Rated output current	76.0 A/380 V 72.2 A/400 V 60.1 A/480 V		
Maximum output current	84.0 A/380 V 79.8 A/400 V 66.5 A/480 V		

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3
Output voltage frequency	50 Hz/60 Hz		
Power factor	0.8 leading to 0.8 lagging		
Maximum total harmonic distortion (AC THDi)	< 3% (rated conditions)		

Note a: The rated output voltage is determined by **Grid Codes**, which can be set on the SUN2000 app, SmartLogger, or management system.

Note b: You can determine whether to connect the N wire based on the application scenario. In scenarios without N wires, set **Output mode** to **Three-phase three-wire**. In scenarios with N wires, set **Output Mode** to **Three-phase four-wire**.

#### **Protection**

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3
Overvoltage category	PV II/AC III		
Input DC switch	Supported		
Anti-islanding protection	Supported		
Output overcurrent protection	Supported		
Input reverse connection protection	Supported		
PV string fault detection	Supported		
DC surge protection	Type II	Type II/Type I (optional)	Type II
AC surge protection	Type II		
Insulation resistance detection	Supported		
Residual current monitoring unit (RCMU)	Supported		

# **Display and Communication**

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3
Display	LED indicators; WLAN+app	)	
RS485	Supported		
Built-in WLAN	Supported		
AC MBUS	Supported		
DC MBUS	Supported		
AFCI	Supported		
PID recovery	Supported		

# **General Specifications**

Item	SUN2000-50KTL-ZHM3	SUN2000-50KTL-M3	SUN2000-50KTL-BRM3	
Dimensions (W x H x D)	640 mm x 530 mm x 270	640 mm x 530 mm x 270 mm		
Net weight	49 kg			
Operating ambient temperature	-25°C to +60°C			
Relative humidity	0%–100% (non-condensing)			
Cooling mode	Air cooling			
Maximum operating altitude	4000 m			
Storage temperature	-40°C to +70°C			
IP rating	IP66			
Topology	Transformerless			

# **Wireless Communication Specifications**

Item	Inverter Built-in WiFi	WLAN-FE Smart Dongle	4G Smart Dongle
Frequency	2400-2483.5 MHz	SDongleA-05:	SDongleA-03-CN:
		2400-2483.5 MHz	• Supports LTE FDD: B1/B3/B8.
			• Supports LTE TDD: B38/B39/B40/ B41.
			• Supports DC-HSPA+/HSPA+/ HSPA/UMTS: B1/B5/B8/B9.
			• Supports TD-SCDMA: B34/B39.
			<ul> <li>Supports GSM/GPRS/EDGE: 900 MHz/1800 MHz.</li> </ul>
			SDongleA-03-EU:
			• Supports LTE FDD: B1/B3/B7/B8/B20.
			• Supports LTE TDD: B38/B40.
			<ul> <li>Supports WCDMA/HSDPA/ HSUPA/HSPA+: B1/B8.</li> </ul>
			<ul> <li>Supports GSM/GPRS/EDGE: 900 MHz/1800 MHz.</li> </ul>
			SDongleB-06-CN (WiFi):
			2400-2483.5 MHz
			SDongleB-06-CN (4G):
			• Supports LTE FDD: B1/B3/B5/B8.
			• Supports LTE TDD: B34/B38/B39/B40/B41.
			<ul> <li>Supports GSM/GPRS/EDGE: 900 MHz/1800 MHz.</li> </ul>
			SDongleB-06-EU (WiFi):
			2400-2483.5 MHz
			SDongleB-06-EU (4G):
			• Supports LTE FDD: B1/B3/B5/B8.
			<ul> <li>Supports LTE TDD: B7/B20/B28/B38/B40/B41.</li> </ul>
			<ul> <li>Supports GSM/GPRS/EDGE: 900 MHz/1800 MHz.</li> </ul>
			SDongleB-06-AU (WiFi):
			2400-2483.5 MHz
			SDongleB-06-AU (4G):
			• LTE-FDD: B1/B2/B3/B4/B5/B7/B8/B28
			• LTE-TDD: B40

Item	Inverter Built-in WiFi	WLAN-FE Smart Dongle	4G Smart Dongle
			<ul> <li>WCDMA: B1/B2/B5/B8</li> <li>GSM: 850 MHz/900 MHz/1800 MHz/1900 MHz</li> </ul>

Item	Inverter Built-in WiFi	WLAN-FE Smart Dongle	4G Smart Dongle
Protocol	WLAN 802.11b/g/n	SDongleA-05:	SDongleA-03-CN:
standard		WLAN 802.11b/g/n	<ul> <li>Supports LTE FDD (with receive diversity): B1/B3/B5/B8.</li> </ul>
			• Supports LTE TDD (with receive diversity): B34/B38/B39/B40/B41.
			• Supports WCDMA: B1/B5/B8.
			Supports GSM: 900 MHz/1800 MHz.
			Supports digital audio.
			SDongleA-03-EU:
			• Supports LTE FDD (with receive diversity): B1/B3/B7/B8/B20/B28.
			• Supports LTE FDD (with receive diversity): B38/B40/B41.
			• Supports WCDMA: B1/B8.
			<ul> <li>Supports GSM: 900 MHz/1800 MHz.</li> </ul>
			Supports digital audio.
			SDongleB-06-CN (WiFi):
			WLAN 802.11b/g/n
			SDongleB-06-CN (4G):
			<ul> <li>Supports LTE FDD (with receive diversity): B1/B3/B5/B8.</li> </ul>
			• Supports LTE TDD (with receive diversity): B34/B38/B39/B40/B41.
			<ul> <li>Supports GSM: 900 MHz/1800 MHz.</li> </ul>
			Supports digital audio.
			SDongleB-06-EU (WiFi):
			WLAN 802.11b/g/n
			SDongleB-06-EU (4G):
			<ul> <li>Supports LTE FDD (with receive diversity): B1/B3/B5/B8.</li> </ul>
			<ul> <li>Supports LTE TDD (with receive diversity): B7/B20/B28/B38/B40/ B41.</li> </ul>
			Supports GSM: 900 MHz/1800 MHz.
			Supports digital audio.
			SDongleB-06-AU (WiFi):
			WLAN 802.11b/g/n

Item	Inverter Built-in WiFi	WLAN-FE Smart Dongle	4G Smart Dongle
			<ul> <li>SDongleB-06-AU (4G):</li> <li>Supports LTE FDD (with receive diversity):     B1/B2/B3/B4/B5/B7/B8/B28/B66.</li> <li>Supports LTE-TDD (with receive diversity): B40.</li> <li>Supports WCDMA:     B1/B2/B4/B5/B8.</li> <li>Supports GSM:     850/900/1800/1900 MHz.</li> <li>Supports digital audio.</li> </ul>

Item	Inverter Built-in WiFi	WLAN-FE Smart Dongle	4G Smart Dongle
Bandwidth	20 MHz/40 MHz	20 MHz/40 MHz	LTE features:
	(optional) (optional)	(optional)	Supports a maximum of 3GPP R8 non-CA Cat 4 FDD and TDD.
			Supports 1.4 MHz/3 MHz/5     MHz/10 MHz/15 MHz/20 MHz     RF bandwidth.
			Supports MIMO in the downlink.
			LTE FDD: maximum downlink rate of 150 Mbit/s and maximum uplink rate of 50 Mbit/s
			LTE TDD: maximum downlink rate of 130 Mbit/s and maximum uplink rate of 30 Mbit/s
			UMTS features:
			<ul> <li>Supports 3GPP R7 HSDPA+, HSDPA, HSUPA, and WCDMA.</li> </ul>
			Supports QPSK and 16QAM modulation.
			HSDPA+: maximum downlink rate of 21 Mbit/s
			HSUPA: maximum uplink rate of 5.76 Mbit/s
			WCDMA: maximum downlink rate of 384 kbit/s and maximum uplink rate of 384 kbit/s
			GSM features:
			GPRS:
			Supports GPRS multislot class 12.
			• Coding schemes: CS-1, CS-2, CS-3, and CS-4
			Maximum downlink rate: 85.6 kbit/s; maximum uplink rate: 85.6 kbit/s
			EDGE:
			Supports EDGE multislot class 12.
			Supports GMSK and 8-PSK modulation and coding schemes.
			Downlink coding format: MCS 1- 9
			Uplink coding format: MCS 1-9

Item	Inverter Built-in WiFi	WLAN-FE Smart Dongle	4G Smart Dongle
			Maximum downlink rate: 236.8 kbit/s; maximum uplink rate: 236.8 kbit/s
Maximum transmit	≤ 20 dBm EIRP	≤ 20 dBm EIRP	• Class 4 (33 dBm±2 dB), EGSM900 frequency band
power			Class 1 (30 dBm±2 dB), DCS1800 frequency band
			<ul> <li>Class E2 (27 dBm±3 dB), EGSM900 8-PSK</li> </ul>
			<ul> <li>Class E2 (26 dBm±3 dB), DCS1800 8-PSK</li> </ul>
			<ul> <li>Class 3 (24 dBm+1/-3 dB), WCDMA frequency band</li> </ul>
			Class 3 (23 dBm±2 dB), LTE FDD frequency band
			Class 3 (23 dBm±2 dB), LTE TDD frequency band



#### □ NOTE

The grid codes are subject to change. The listed codes are for reference only.

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
1	NB/T 32004	China low- voltage power grid	Supported	-	-
2	CHINA-MV480	China medium- voltage standard power grid	Supported	-	-
3	CHINA-MV	China medium- voltage standard power grid	Supported	-	-
4	VDE-AR-N-4105	Germany low- voltage power grid	-	Supported	Supported
5	UTE C 15-712-1(A)	France mainland power grid	-	Supported	Supported
6	UTE C 15-712-1(B)	France island power grid	-	Supported	Supported
7	UTE C 15-712-1(C)	France island power grid	-	Supported	Supported
8	VDE 0126-1-1-GR(A)	Greece mainland power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
9	VDE 0126-1-1-GR(B)	Greece island power grid	-	Supported	Supported
10	VDE-AR-N4110	Germany medium- voltage power grid (230 V)	-	Supported	Supported
11	BDEW-MV	Germany medium- voltage power grid	-	Supported	Supported
12	CEI0-21	Italy power grid	-	Supported	Supported
13	RD1699/661	Spain low- voltage power grid	-	Supported	Supported
14	RD1699/661-MV480	Spain medium- voltage power grid	-	Supported	Supported
15	EN50438-NL	Netherlands power grid	-	Supported	Supported
16	C10/11	Belgium power grid	-	Supported	Supported
17	IEC61727	IEC 61727 low-voltage grid- connection (50 Hz)	-	Supported	Supported
18	CEI0-16	Italy power grid	-	Supported	Supported
19	TAI-PEA	Thailand grid- connection standard	-	Supported	Supported
20	TAI-MEA	Thailand grid- connection standard	-	Supported	Supported
21	VDE-AR-N4110- MV480	Germany medium- voltage standard power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
22	BDEW-MV480	Germany medium- voltage standard power grid	-	Supported	Supported
23	IEC61727-MV480	IEC 61727 medium- voltage grid- connection (50 Hz)	-	Supported	Supported
24	UTE C 15-712-1- MV480	France island power grid	-	Supported	Supported
25	TAI-PEA-MV480	Thailand medium- voltage grid- connection (PEA)	-	Supported	Supported
26	TAI-MEA-MV480	Thailand medium- voltage grid- connection (MEA)	-	Supported	Supported
27	EN50438-DK-MV480	Denmark medium- voltage grid- connection	-	Supported	Supported
28	EN50438-TR-MV480	Türkiye medium- voltage power grid	-	Supported	Supported
29	EN50438-TR	Türkiye low- voltage power grid	-	Supported	Supported
30	C11/C10-MV480	Belgium medium- voltage power grid	-	Supported	Supported
31	Philippines	Philippines low-voltage power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
32	Philippines-MV480	Philippines medium- voltage power grid	-	Supported	Supported
33	NRS-097-2-1	South Africa standard power grid	-	Supported	Supported
34	NRS-097-2-1-MV480	South Africa medium- voltage standard power grid	-	Supported	Supported
35	IEC61727-60Hz	IEC 61727 low-voltage grid- connection (60 Hz)	-	Supported	Supported
36	IEC61727-60Hz- MV480	IEC 61727 medium- voltage grid- connection (60 Hz)	-	Supported	Supported
37	ANRE	Romania low- voltage power grid	-	Supported	Supported
38	PO12.3-MV480	Spain medium- voltage power grid	-	Supported	Supported
39	EN50438_IE-MV480	Ireland medium- voltage power grid	-	Supported	Supported
40	EN50438_IE	Ireland low- voltage power grid	-	Supported	Supported
41	CEI0-16-MV480	Italy medium- voltage power grid	-	Supported	Supported
42	PO12.3	Spain low- voltage power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
43	CEI0-21-MV480	Italy medium- voltage power grid	-	Supported	Supported
44	EN50549-LV	Ireland power grid	-	Supported	Supported
45	EN50549-MV480	Ireland medium- voltage power grid	-	Supported	Supported
46	Jordan-Transmission	Jordan low- voltage power grid	-	Supported	Supported
47	Jordan-Transmission- MV480	Jordan medium- voltage power grid	-	Supported	Supported
48	ABNT NBR 16149	Brazil power grid	-	Supported	Supported
49	ABNT NBR 16149- MV480	Brazil medium- voltage power grid	-	Supported	Supported
50	SA_RPPs	South Africa low-voltage power grid	-	Supported	Supported
51	SA_RPPs-MV480	South Africa medium- voltage power grid	-	Supported	Supported
52	SAUDI	Saudi Arabia power grid	-	Supported	Supported
53	SAUDI-MV480	Saudi Arabia power grid	-	Supported	Supported
54	VDE-AR-N4120-HV	VDE 4120 standard power grid	-	Supported	Supported
55	VDE-AR-N4120-HV480	VDE 4120 standard power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
56	Vietnam	Vietnam power grid	-	Supported	Supported
57	Vietnam-MV480	Vietnam power grid	-	Supported	Supported
58	ARGENTINA-MV480	Argentina medium- voltage power grid	-	Supported	Supported
59	EN50438-NL-MV480	Netherlands medium- voltage power grid	-	Supported	Supported
60	NTS	Spain power grid	-	Supported	Supported
61	NTS-MV480	Spain medium- voltage power grid	-	Supported	Supported
62	SINGAPORE	Singapore low-voltage power grid	-	Supported	Supported
63	SINGAPORE-MV480	Singapore medium- voltage power grid	-	Supported	Supported
64	C10/11-MV400	Belgium medium- voltage power grid	-	Supported	Supported
65	EN50549-PL	Poland power grid	-	Supported	Supported
66	EN50549-MV400	Ireland new standard power grid	-	Supported	Supported
67	VDE 0126-1-1-BU	Bulgaria power grid	-	Supported	Supported
68	AS4777	Australia power grid	-	Supported	Supported
69	Custom (50 Hz)	Reserved	-	Supported	Supported
70	Custom (60 Hz)	Reserved	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
71	AS4777-MV480	Australia medium- voltage power grid	-	Supported	Supported
72	Israel	Israel power grid	-	Supported	Supported
73	Israel-MV400	Israel power grid	-	Supported	Supported
74	Israel-MV480	Israel power grid	-	Supported	Supported
75	NC2022	New Caledonia power grid	-	Supported	Supported
76	AUSTRIA-TYPEB-LV400	Austria power grid	-	Supported	Supported
77	AUSTRIA-TYPEB-LV480	Austria power grid	-	Supported	Supported
78	AUSTRIA-TYPEB- MV400	Austria power grid	-	Supported	Supported
79	AUSTRIA-TYPEB- MV480	Austria power grid	-	Supported	Supported
80	EN50438-CZ	Czech Republic power grid	-	Supported	Supported
81	CZECH-EN50549- LV230	Czech Republic power grid	-	Supported	Supported
82	BRAZIL-P140-LV220	Brazil P140 power grid	-	Supported	Supported
83	BRAZIL-P140-480	Brazil P140 power grid	-	Supported	Supported
84	CHINA-LV220/380	China low- voltage power grid	Supported	-	-
85	G59-England	England 230 V power grid (I > 16 A)	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
86	G59-Scotland	Scotland 240 V power grid (I > 16 A)	-	Supported	Supported
87	G83-England	England 230 V power grid (I < 16 A)	-	Supported	Supported
88	G83-Scotland	Scotland 240 V power grid (I < 16 A)	-	Supported	Supported
89	Custom MV480 (50 Hz)	Reserved	-	Supported	Supported
90	Custom MV480 (60 Hz)	Reserved	-	Supported	Supported
91	G59-England-MV480	UK 480 V medium- voltage grid connection (I > 16 A)	-	Supported	Supported
92	KOREA	South Korea power grid	-	Supported	Supported
93	IEEE 1547-MV480	IEEE 1547- MV480	-	Supported	Supported
94	ANRE-MV480	Romania medium- voltage power grid	-	Supported	Supported
95	KOREA-MV480	South Korea medium- voltage power grid	-	Supported	Supported
96	Egypt ETEC	Egypt low- voltage power grid	-	Supported	Supported
97	Egypt ETEC-MV480	Egypt medium- voltage power grid	-	Supported	Supported
98	NAMIBIA	Namibia power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
99	INDIA	India low- voltage power grid	-	Supported	Supported
100	ZAMBIA	Zambia low- voltage power grid	-	Supported	Supported
101	ZAMBIA-MV480	Zambia medium- voltage power grid	-	Supported	Supported
102	Chile	Chile low- voltage power grid	-	Supported	Supported
103	Chile-MV480	Chile medium- voltage power grid	-	Supported	Supported
104	Mexico-MV480	Mexico medium- voltage power grid	-	Supported	Supported
105	Malaysian	Malaysia low- voltage power grid	-	Supported	Supported
106	Malaysian-MV480	Malaysia medium- voltage power grid	-	Supported	Supported
107	KENYA_ETHIOPIA	Kenya low- voltage power grid and Ethiopia power grid	-	Supported	Supported
108	KENYA_ETHIOPIA- MV480	Kenya low- voltage power grid and Ethiopia medium- voltage power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
109	NIGERIA	Nigeria low- voltage power grid	-	Supported	Supported
110	NIGERIA-MV480	Nigeria medium- voltage power grid	-	Supported	Supported
111	DUBAI	Dubai low- voltage power grid	-	Supported	Supported
112	DUBAI-MV480	Dubai medium- voltage power grid	-	Supported	Supported
113	Northern Ireland	Northern Ireland low- voltage power grid	-	Supported	Supported
114	Northern Ireland- MV480	Northern Ireland medium- voltage power grid	-	Supported	Supported
115	Cameroon	Cameroon low-voltage power grid	-	Supported	Supported
116	Cameroon-MV480	Cameroon medium- voltage power grid	-	Supported	Supported
117	Jordan-Distribution	Jordan power distribution network low- voltage power grid	-	Supported	Supported
118	Jordan-Distribution- MV480	Jordan power distribution network medium- voltage power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
119	NAMIBIA_MV480	Namibia power grid	-	Supported	Supported
120	LEBANON	Lebanon low- voltage power grid	-	Supported	Supported
121	LEBANON-MV480	Lebanon medium- voltage power grid	-	Supported	Supported
122	Jordan-Transmission- HV	Jordan high- voltage power grid	-	Supported	Supported
123	Jordan-Transmission- HV480	Jordan high- voltage power grid	-	Supported	Supported
124	TUNISIA	Tunisia power grid	-	Supported	Supported
125	TUNISIA-MV480	Tunisia medium- voltage power grid	-	Supported	Supported
126	AUSTRALIA-NER	Australia NER standard power grid	-	Supported	Supported
127	AUSTRALIA-NER- MV480	Australia NER standard power grid	-	Supported	Supported
128	Ghana-MV480	Ghana medium- voltage power grid	-	Supported	Supported
129	Chile-PMGD	Chile PMGD power grid	-	Supported	Supported
130	Chile-PMGD-MV480	Chile PMGD power grid	-	Supported	Supported
131	TAIPOWER	Taiwan Power low-voltage power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
132	TAIPOWER-MV480	Taiwan Power medium- voltage power grid (480 V)	-	Supported	Supported
133	OMAN	Oman low- voltage power grid	-	Supported	Supported
134	OMAN-MV480	Oman medium- voltage power grid	-	Supported	Supported
135	KUWAIT	Kuwait low- voltage power grid	-	Supported	Supported
136	KUWAIT-MV480	Kuwait medium- voltage power grid	-	Supported	Supported
137	BANGLADESH	Bangladesh low-voltage power grid	-	Supported	Supported
138	BANGLADESH-MV480	Bangladesh medium- voltage power grid	-	Supported	Supported
139	Chile-Net_Billing	Chile Net Billing power grid	-	Supported	Supported
140	BAHRAIN	Bahrain low- voltage power grid	-	Supported	Supported
141	BAHRAIN-MV480	Bahrain medium- voltage power grid	-	Supported	Supported
142	Fuel_Engine_Grid	Genset hybrid power grid	-	Supported	Supported
143	Fuel-Engine-Grid-60Hz	Genset hybrid power grid	-	Supported	Supported
144	ARGENTINA	Argentina power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
145	Mauritius	Mauritius power grid	-	Supported	Supported
146	Mauritius-MV480	Mauritius medium- voltage power grid	-	Supported	Supported
147	EN50438-SE	Sweden low- voltage power grid	-	Supported	Supported
148	Austria	Austria power grid	-	Supported	Supported
149	Austria-MV480	Austria medium- voltage power grid	-	Supported	Supported
150	G99-TYPEA-LV	UK G99- TYPEA-LV power grid	-	Supported	Supported
151	G99-TYPEB-LV	UK G99- TYPEB-LV power grid	-	Supported	Supported
152	G99-TYPEB-HV	UK G99- TYPEB-HV power grid	-	Supported	Supported
153	G99-TYPEB-HV- MV480	UK G99_TypeB_H V medium- voltage power grid	-	Supported	Supported
154	G99-TYPEA-HV	UK G99- TYPEA-HV power grid	-	Supported	Supported
155	AS4777-WP	Australia power grid	-	Supported	Supported
156	CEA	India CEA low-voltage power grid	-	Supported	Supported
157	CEA-MV480	India CEA medium- voltage power grid	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
158	HONGKONG	Hong Kong low-voltage power grid	-	Supported	Supported
159	HONGKONG-MV480	Hong Kong medium- voltage power grid	-	Supported	Supported
160	AS4777_ACT	Australia power grid	-	Supported	Supported
161	AS4777_NSW_ESS	Australia power grid	-	Supported	Supported
162	AS4777_NSW_AG	Australia power grid	-	Supported	Supported
163	AS4777_QLD	Australia power grid	-	Supported	Supported
164	AS4777_SA	Australia power grid	-	Supported	Supported
165	AS4777_VIC	Australia power grid	-	Supported	Supported
166	DANMARK-EN50549- DK1-LV230	Denmark power grid	-	Supported	Supported
167	DANMARK-EN50549- DK2-LV230	Denmark power grid	-	Supported	Supported
168	SWITZERLAND-NA/ EEA:2020-LV230	Switzerland power grid	-	Supported	Supported
169	AUSTRALIA- AS4777_A-LV230	Australia power grid	-	Supported	Supported
170	AUSTRALIA- AS4777_B-LV230	Australia power grid	-	Supported	Supported
171	AUSTRALIA- AS4777_C-LV230	Australia power grid	-	Supported	Supported
172	AUSTRALIA- AS4777_NZ-LV230	Australia power grid	-	Supported	Supported
173	FINLAND-EN50549- LV230	Finland power grid	-	Supported	Supported
174	ANRE-TYPEB	Romania power grid (type B)	-	Supported	Supported

No.	Grid Code	Description	SUN2000-50K TL-ZHM3	SUN2000-50K TL-M3	SUN2000-50K TL-BRM3
175	ANRE-TYPEB-MV480	Romania power grid (type B)	-	Supported	Supported
176	FRANCE-EN50549-230	France FD C11-519-11	-	Supported	-

Note a: The Czech Republic grid code requires that the inverter be subject to dispatching by the electric power company through DI. For details, see **E Dry Contact Scheduling**.

## B Device Commissioning

### **Step 1** Access **Device commissioning** screen.

Help and Feedback
WLAN Configuration
F Certificate Management
Login setting
Log Export
Commission Device

WLAN connection

WLAN connection

WLAN connection

Connect to another WLAN

Bluetooth Connection

Connection records

Figure B-1 Method 1: before login (not connected to the Internet)

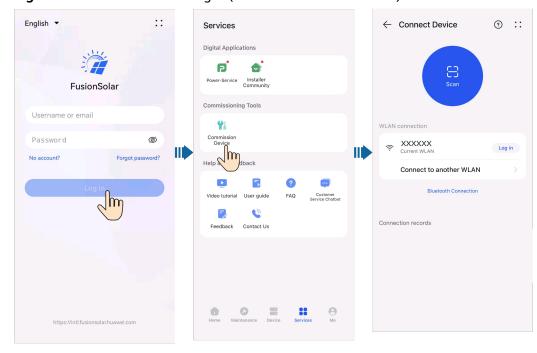


Figure B-2 Method 2: after login (connected to the Internet)

**Step 2** Connect to the solar inverter WLAN and log in to the device commissioning screen as the **installer** user.

### **NOTICE**

- When connecting to the SUN2000 directly from the mobile phone, keep the mobile phone visible within 3 meters of the SUN2000 to ensure the communication quality between the app and SUN2000. The distances are for reference only and may vary with mobile phones and shielding conditions.
- When connecting the SUN2000 to the WLAN over a router, ensure that the mobile phone and SUN2000 are in the WLAN coverage of the router and the SUN2000 is connected to the router.
- The router supports WLAN (IEEE 802.11 b/g/n, 2.4 GHz) and the WLAN signal reaches the SUN2000.
- The WPA, WPA2, or WPA/WPA2 encryption mode is recommended for routers. Enterprise-level encryption is not supported (for example, public hotspots requiring authentication such as airport WLAN). WEP and WPA TKIP are not recommended because these two encryption modes have serious security defects. If the access fails in WEP mode, log in to the router and change the encryption mode of the router to WPA2 or WPA/WPA2.

### ■ NOTE

- Obtain the initial password for connecting to the solar inverter WLAN from the label on the side of the solar inverter.
- Use the initial password upon first power-on and change it immediately after login. To
  ensure account security, change the password periodically and keep the new password
  in mind. Not changing the initial password may cause password disclosure. A password
  left unchanged for a long period of time may be stolen or cracked. If a password is lost,
  devices cannot be accessed. In these cases, the user is liable for any loss caused to the
  PV plant.
- When you access the **Device commissioning** screen of the SUN2000 for the first time, you need to manually set the login password because the SUN2000 does not have an initial login password.

----End

## C Built-in PID Recovery

### **NOTICE**

Ensure that the inverter PE cable is securely connected. Otherwise, the built-in PID recovery function may be unavailable and electric shocks may occur.

### **Procedure**

**Step 1** On the home screen, choose **Settings** > **Feature parameters** and set related parameters.

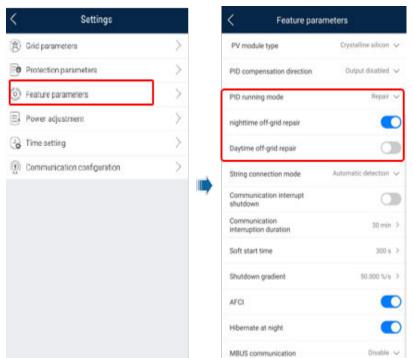


Figure C-1 Setting PID suppression parameters

### □ NOTE

- Set Built-in PID running mode to Repair (Disable by default).
- Set **Nighttime off-grid repair** to . (This parameter is displayed when **Built-in PID running mode** is set to **Repair**.)

----End

### Resetting a Password

- **Step 1** Check that the AC and DC sides of the inverter are both powered on, and indicators and → are steady green or blinking slowly for more than 3 minutes.
- **Step 2** Turn off the AC switch, set the DC SWITCH at the bottom of the inverter to OFF, and wait until all LED indicators on the inverter panel turn off.
- **Step 3** Complete the following operations within 4 minutes:
  - Turn on the AC switch and wait for about 90s or until the inverter indicator >> blinks.
  - 2. Turn off the AC switch and wait about 30s or until all LED indicators on the inverter panel turn off.
  - 3. Turn on the AC switch and wait for about 30s or until all LED indicators on the inverter panel blink and then turn off after about 30s.
- **Step 4** Wait until the three green LEDs on the inverter panel blink fast and then the three red LEDs blink fast, which indicates that the password is restored.
- **Step 5** Reset the password within 10 minutes. (If no operation is performed within 10 minutes, all parameters of the inverter remain unchanged.)
  - Wait until the > indicator blinks.
  - 2. Connect to the app using the initial WLAN hotspot name (SSID) and initial password (PSW), which can be obtained from the label on the side of the inverter.
  - 3. On the login screen, set a new password and log in to the app.

### ----End

### NOTICE

You are advised to reset the password in the morning or at night when the solar irradiance is low.



### NOTICE

In the inverter parallel connection scenario, log in to the inverter connected to the Smart Dongle to set parameters.

### **Function**

This function applies to scenarios where the grid company performs remote scheduling through dedicated ripple control receivers. The grid company remotely sends a scheduling command (%) to the plant with a wireless transmitting apparatus. Then, the wireless receiving apparatus receives the scheduling command and converts it into a DI signal. The plant monitoring device controls the inverter to output the corresponding power.

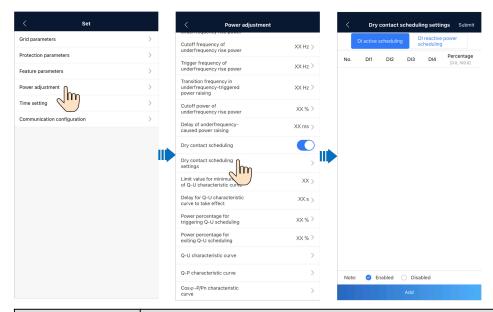
Ensure that the inverter is correctly connected to the ripple control receiver when setting this function. (In Germany and some other European areas, the grid company uses the ripple control receiver to convert a power grid scheduling signal to a dry contact signal, and the power plant uses a dry contact to receive the signal.)

### **□** NOTE

When the functions of the limited feed-in and scheduling via the DI port are enabled at the same time, the system calculates the output power thresholds for both functions respectively, and then sends the smaller value to the inverter.

### **Procedure**

- 1. Log in to the inverter local commissioning screen.
- 2. Choose **Settings** > **Power adjustment** and enable **Dry contact scheduling**.
- 3. Tap **Dry contact scheduling settings** and set related parameters as prompted.



Parameter	Description
DI active scheduling	Sets the DI scheduling signals and the corresponding active output power percentage levels.
DI reactive power scheduling	Sets the DI scheduling signals and the corresponding reactive output power percentage levels.

### **MOTE**

- The two scheduling modes support 16 levels of percentages. The percentage levels
  of DI1-DI4 must differ from each other. Otherwise, an exception will occur during
  command parsing.
- If the actual input DI signal is inconsistent with the setting, an **Abnormal DI Instruction** alarm will be generated.

# Setting the Current Threshold for Triggering RCD Protection

### **Function**

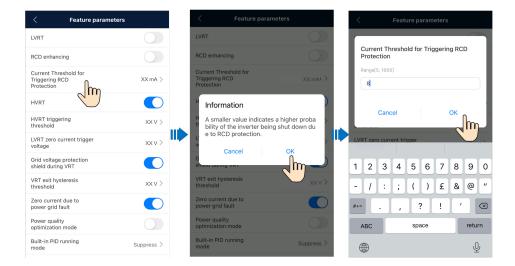
A residual current device (RCD) detects residual current (that is, leakage current of an electrical system to ground), and automatically disconnects a circuit from its power supply when residual current exceeds the preset threshold.

### **NOTICE**

- If the current threshold for triggering RCD protection is set to a smaller value, the device is more likely to be shut down due to RCD protection. Exercise caution when setting this parameter.
- Adjusting the current threshold for triggering RCD protection may cause the
  device to frequently trigger the protection mechanism. In this case, you can
  increase the threshold to disable the protection mechanism. Exercise caution
  when setting this parameter. If you have any questions, contact the vendor or
  manufacturer.

### **Procedure**

- 1. Log in to the inverter local commissioning screen.
- Choose Settings > Feature parameters > Current Threshold for Triggering RCD Protection. Set Current Threshold for Triggering RCD Protection as required.





### **Function**

If PV modules or cables are incorrectly connected or damaged, electric arcs may be generated, which may cause fire. Huawei inverters provide unique arc fault detection in compliance with UL 1699B-2018 to ensure the safety of users' lives and property.

This function is enabled by default. The inverter automatically detects arc faults. To disable this function, log in to the FusionSolar app, access the **Device commissioning** screen, choose **Settings** > **Feature parameters**, and disable **AFCI**.

### □ NOTE

The AFCI function works only with Huawei optimizers or ordinary PV modules when the inverter is connected to the grid, but does not support third-party optimizers or intelligent PV modules.

### **Clearing Alarms**

The AFCI function involves the **DC arc fault** alarm.

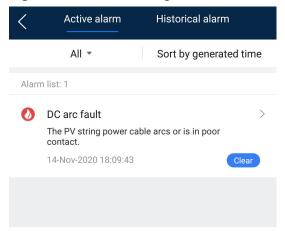
The inverter has the AFCI alarm automatic clearance mechanism. If an alarm is triggered for less than five times within 24 hours, the inverter automatically clears the alarm. If the alarm is triggered for five times or more within 24 hours, the inverter locks for protection. You need to manually clear the alarm on the inverter so that it can work properly.

You can manually clear the alarm as follows:

• Method 1: FusionSolar app

Log in to the FusionSolar app and choose **Services** > **Device commissioning**. On the **Device commissioning** screen, connect and log in to the inverter that has generated the AFCI alarm, tap **Alarm management**, and tap **Delete** on the right of the **DC arc fault** alarm to clear the alarm.

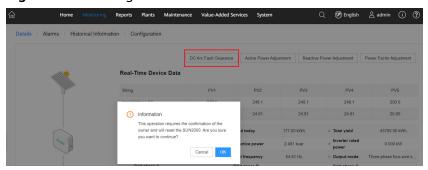
Figure G-1 Alarm management



Method 2: FusionSolar SmartPVMS

Log in to the FusionSolar SmartPVMS using a non-owner account, choose **Monitoring > Details**, click **DC Arc Fault Clearance**, and click **OK**.

Figure G-2 Clearing alarms



Log in using the owner account with plant management rights. Click the plant name on the **Home** page to access the plant page, and click **OK** as prompted to clear the alarm.



If optimizers are configured for all PV modules, the PV system can perform a rapid shutdown to decrease the output voltage to below 30 V within 30s. The rapid shutdown function is supported only if optimizers are configured for all PV modules.

Perform the following steps to trigger a rapid shutdown:

- Method 1 (recommended): Turn off the AC switch between the inverter and the power grid.
- Method 2: Turn off the DC switch at the bottom of the inverter.
- Method 3: If the DIN5 port (pin 15) of the inverter communications terminal is connected to a rapid shutdown switch, press the switch to trigger a rapid shutdown.

### **Ⅲ** NOTE

Log in to the FusionSolar app as an installer, choose **Services > Device commissioning**, and connect to the WLAN hotspot of the inverter. Log in to the local commissioning system as an installer, choose **Settings > Feature parameters > Dry contact function**, and set **Dry contact function** to **DI rapid shutdown**.

 Method 4: If AFCI is enabled, the inverter automatically performs arc fault detection and triggers a rapid shutdown when AFCI lock protection is implemented.

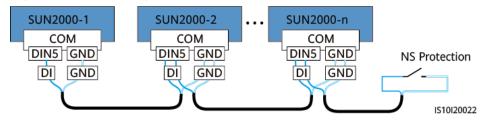
### NS Protection

### **Connecting NS Protection Signal Cables to Inverters**

### ■ NOTE

- The NS protection function applies to areas complying with the VDE 4105 standard. The grid code must be set to VDE-AR-N-4105.
- Connect the NS protection switch to GND (pin 13) and DIN5 (pin 15). The switch is turned on by default. When the switch is turned off, NS protection is triggered.
- Rapid shutdown and NS protection use the same pins, which are GND (pin 13) and DIN5 (pin 15). Therefore, you can use only either of the functions.
- The cable connection method for a single inverter is the same as that for cascaded inverters. For a single inverter, connect GND and DIN5 to the same cable.
- Log in to the FusionSolar app as an installer, choose Services > Device commissioning, and connect to the WLAN hotspot of the inverter. Log in to the local commissioning system as an installer, choose Settings > Feature parameters > Dry contact function, and set Dry contact function to NS protection. To enable NS protection for multiple inverters, set Dry contact function to NS protection for each inverter.

Figure I-1 Connecting cascaded inverters to the NS protection switch



### Smart I-V Curve Diagnosis

For details, see iMaster NetEco V600R023C00 Smart I-V Curve Diagnosis User Manual.

## Locating Insulation Resistance Faults

If the ground impedance of a PV string connected to the inverter is too low, the inverter generates a **Low insulation resistance** alarm.

The possible causes are as follows:

- A short circuit has occurred between the PV array and the ground.
- The ambient air of the PV array is damp and the insulation between the PV array and the ground is poor.

After the **Low insulation resistance** alarm is reported by the inverter, insulation resistance fault location is automatically triggered. If the fault location is successful, the location information is displayed on the **Alarm details** screen of the **Low insulation resistance** alarm on the FusionSolar app.

Log in to the FusionSolar app, choose **Alarm > Active alarm**, select **Low insulation resistance** to enter the **Alarm details** screen.

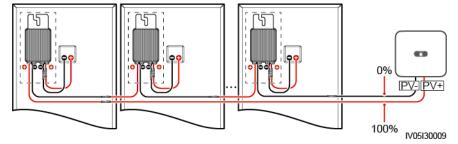
Figure K-1 Alarm details



### □ NOTE

- The positive and negative terminals of a PV string are respectively connected to the PV+ and PV- terminals of the inverter. The PV- terminal represents a possibility of 0% for the short-circuit position and the PV+ terminal represents a possibility of 100% for the short-circuit position. Other percentages indicate that the fault occurs on a PV module or cable in the PV string.
- Possible fault position = Total number of PV modules in a PV string x Percentage of possible short-circuit positions. For example, if a PV string consists of 14 PV modules and the percentage of the possible short-circuit position is 34%, the possible fault position is 4.76 (14 x 34%), indicating that the fault is located near PV module 4, including the previous and the next PV modules and the cables. The inverter has a detection precision of ±1 PV module.
- The possible faulty PV string MPPT1 corresponds to PV1 and PV2, and the possible faulty PV string MPPT2 corresponds to PV3 and PV4. The fault can be located only to the MPPT level. Perform the following steps to connect the PV strings corresponding to the faulty MPPT to the inverter one by one to further locate and rectify the fault.
- When a non-short-circuit fault occurs, the possible short-circuit percentage is not displayed. If the insulation resistance is greater than 0.001 M $\Omega$ , the fault is not related to short circuit. Check all PV modules in the faulty PV string one by one to locate and rectify the fault.

Figure K-2 Percentage of short-circuit positions



### **Procedure**

### **NOTICE**

If the irradiance or the PV string voltage is too high, the insulation resistance fault location may fail. In this case, the fault location status on the **Alarm details** screen is **Conditions not met**. Perform the following steps to connect PV strings to the inverter one by one to locate the fault. If the system is not configured with any optimizer, skip the corresponding optimizer operations.

- **Step 1** Ensure that the AC connections are normal. Log in to the FusionSolar app, choose **Maintenance** > **Inverter ON/OFF** on the home screen, and send a shutdown command. Set **DC SWITCH** to **OFF**.
- **Step 2** Connect one PV string to the inverter, and set **DC SWITCH** to **ON**. If the inverter status is **Shutdown: Command**, log in to the app, choose **Maintenance** > **Inverter ON/OFF** on the home screen, and send a startup command.
- **Step 3** Choose **Alarm** on the home screen, enter the **Active alarm** screen, and check whether a **Low insulation resistance** alarm is reported.

- If no Low insulation resistance alarm is reported 1 minute after the DC side is powered on, choose Maintenance > Inverter ON/OFF on the home screen, and send a shutdown command. Set DC SWITCH to OFF. Go to Step 2 and check rest of the PV strings one by one.
- If a **Low insulation resistance** alarm is reported 1 minute after the DC side is powered on, check the percentage of possible short-circuit positions on the **Alarm details** screen and calculate the location of the possible faulty PV module based on the percentage. Then go to **Step 4**.
- **Step 4** Log in to the app, choose **Maintenance** > **Inverter ON/OFF** on the home screen, and send a shutdown command. Set **DC SWITCH** to **OFF**. Check whether the connectors or DC power cables between the optimizer and PV module, between adjacent PV modules, or between adjacent optimizers on the possible fault position are damaged.
  - If yes, replace the damaged connectors or DC power cables, and then set DC SWITCH to ON. If the inverter status is Shutdown: Command, choose Maintenance > Inverter ON/OFF, and send a startup command. View alarm information.
    - If no Low insulation resistance alarm is reported 1 minute after the DC side is powered on, troubleshoot the insulation resistance fault of the PV string. Log in to the app, choose Maintenance > Inverter ON/OFF on the home screen, and send a shutdown command. Set DC SWITCH to OFF.
       Go to Step 2 and check rest of the PV strings one by one. Then, go to Step 8.
    - If the DC side is powered on 1 minute later, the Low insulation resistance alarm is still reported. Log in to the app, choose Maintenance > Inverter ON/OFF on the home screen, and send a shutdown command. Set DC SWITCH to OFF and go to Step 5.
  - If no, go to Step 5.
- Step 5 Disconnect the possible faulty PV module and the paired optimizer from the PV string, and use a DC extension cable with an MC4 connector to connect the PV module or optimizer adjacent to the possible faulty PV module. Set DC SWITCH to ON. If the inverter status is Shutdown: Command, choose Maintenance > Inverter ON/OFF on the home screen, and send a startup command. View alarm information.
  - If no Low insulation resistance alarm is reported 1 minute after the DC side is powered on, the fault occurred on the disconnected PV module and optimizer. Choose Maintenance > Inverter ON/OFF, send a shutdown command, and set DC SWITCH to OFF. Go to Step 7.
  - If the **Low insulation resistance** alarm is reported 1 minute after the DC side is powered on, the fault did not occur on the disconnected PV module and optimizer. Go to **Step 6**.
- Step 6 Log in to the app, choose Maintenance > Inverter ON/OFF on the home screen, and send a shutdown command. Set DC SWITCH to OFF, reconnect the disconnected PV module and optimizer, and repeat Step 5 to check the PV modules and optimizers adjacent to the possible fault location.
- **Step 7** Determine the position of the ground insulation fault:
  - Disconnect the possible faulty PV module from the optimizer.

- Connect the possible faulty optimizer to the PV string.
- Set DC SWITCH to ON. If the inverter status is Shutdown: Command, choose Maintenance > Inverter ON/OFF, and send a startup command. View alarm information.
  - If no Low insulation resistance alarm is reported 1 minute after the DC side is powered on, the fault is on the possible faulty PV module.
  - If the Low insulation resistance alarm is reported 1 minute after the DC side is powered on, the fault is on the possible faulty optimizer.
- Log in to the app, choose Maintenance > Inverter ON/OFF on the home screen, and send a shutdown command. Set DC SWITCH to OFF, replace the faulty component, and complete troubleshooting the insulation resistance fault. Go to Step 2 and check rest of the PV strings one by one. Then, go to Step 8.
- **Step 8** Set **DC SWITCH** to **ON**. If the inverter status is **Shutdown: Command**, choose **Maintenance** > **Inverter ON/OFF**, and send a startup command.

----End

### Contact Information

If you have any questions about this product, please contact us.



https://digitalpower.huawei.com

Path: About Us > Contact Us > Service Hotlines

To ensure faster and better services, we kindly request your assistance in providing the following information:

- Model
- Serial number (SN)
- Software version
- Alarm ID or name
- Brief description of the fault symptom

### □ NOTE

EU Representative Information: Huawei Technologies Hungary Kft. Add.: HU-1133 Budapest, Váci út 116-118., 1. Building, 6. floor.

Email: hungary.reception@huawei.com

### Digital Power Customer Service



https://digitalpower.huawei.com/robotchat/

## Acronyms and Abbreviations

Α

AFCI arc-fault circuit interrupter

L

**LED** light emitting diode

Μ

MBUS monitoring bus

MPP maximum power point

MPPT maximum power point tracking

Ρ

**PE** protective earthing

PID potential induced degradation

**PV** photovoltaic

R

**RCD** residual current device